

NG 24 (GROUP B)

PART I — ENGINEERING MATHEMATICS

(Common to all Candidates)

(Answer ALL questions)

1. If A is a 3×3 matrix and determinant of A is 6, then find the value of the determinant of the matrix $(2A)^{-1}$
 - a. $\frac{1}{12}$
 - b. $\frac{1}{24}$
 - c. $\frac{1}{36}$
 - d. $\frac{1}{48}$
2. If $3x + 2y + z = 0$, $x + 4y + z = 0$, $2x + y + 4z = 0$, be a system of equations, then
 - a. it is inconsistent
 - b. it has only the trivial solution $x = 0, y = 0, z = 0$
 - c. it can be reduced to a single equation and so a solution does not exist
 - d. the determinant of the matrix of coefficients is zero
3. Let $M = \begin{pmatrix} 1 & 1 & 1 \\ 0 & 1 & 1 \\ 0 & 0 & 1 \end{pmatrix}$. The maximum number of linearly independent eigen vectors of M is
 - a. 0
 - b. 1
 - c. 2
 - d. 3
4. The shortest and longest distance from the point $(1, 2, -1)$ to the sphere $x^2 + y^2 + z^2 = 24$ is
 - a. $(\sqrt{14}, \sqrt{46})$
 - b. $(14, 46)$
 - c. $(\sqrt{24}, \sqrt{56})$
 - d. $(24, 56)$
5. The solution of the given ordinary differential equation $x \frac{d^2y}{dx^2} + \frac{dy}{dx} = 0$ is
 - a. $y = A \log x + B$
 - b. $y = Ae^{\log x} + Bx + C$
 - c. $y = Ae^x + B \log x + C$
 - d. $y = Ae^x + Bx^2 + C$
6. The complete integral of the partial differential equation $pz^2 \sin^2 x + qz^2 \cos^2 y = 1$ is
 - a. $z = 3a \cot x + (1 - a) \tan y + b$
 - b. $z^2 = 3a^2 \cot x + 3(1 + a) \tan y + b$
 - c. $z^3 = -3a \cot x + 3(1 - a) \tan y + b$
 - d. $z^4 = 2a^2 \cot x + (1 + a)(1 - a) \tan y + b$

7. The area between the parabolas $y^2 = 4 - x$ and $y^2 = x$ is given by
- $\frac{3\sqrt{2}}{16}$
 - $\frac{16\sqrt{3}}{5}$
 - $\frac{5\sqrt{3}}{16}$
 - $\frac{16\sqrt{2}}{3}$
8. The value of the integral $\int_0^a \int_0^b \int_0^c e^{x+y+z} dz dy dx$ is
- e^{a+b+c}
 - $e^a + e^b + e^c$
 - $(e^a - 1)(e^b - 1)(e^c - 1)$
 - e^{abc}
9. If $\nabla \phi = 2xyz^3 \vec{i} + x^2z^3 \vec{j} + 3x^2yz^2 \vec{k}$, then $\phi(x, y, z) =$
- $\phi = xyz^2 + c$
 - $\phi = x^3yz^2 + c$
 - $\phi = x^2yz^3 + c$
 - $\phi = x^3yz + c$
10. The only function from the following that is analytic is
- $F(z) = \operatorname{Re}(z)$
 - $F(z) = \operatorname{Im}(z)$
 - $F(z) = z$
 - $F(z) = \sin z$
11. The value of m so that $2x - x^2 + my^2$ may be harmonic is
- 0
 - 1
 - 2
 - 3
12. The value of $\int_C \frac{1}{z} dz$, where C is the circle $z = e^{i\theta}$, $0 \leq \theta \leq \pi$ is,
- πi
 - $-\pi i$
 - $2\pi i$
 - 0
13. The Region of convergence of the signal $x(n) = \delta(n - k)$, $k > 0$ is
- $z = \infty$
 - $z = 0$
 - Entire z -plane, except at $z = 0$
 - Entire z -plane, except at $z = \infty$

14. The Laplace transform of a signal $X(t)$ is $\frac{4s+1}{s^2+6s+3}$. The initial value $X(0)$ is
- 0
 - 4
 - 1/6
 - 4/3
15. Given the inverse Fourier transform of $f(s) = \begin{cases} a - |s|, & |s| \leq a \\ 0, & |s| > a \end{cases}$ is $\frac{a^2}{2\pi} \left[\frac{\sin \frac{ax}{2}}{\frac{ax}{2}} \right]^2$. The value of $\int_0^\infty \left[\frac{\sin x}{2} \right]^2 dx$ is
- π
 - $\frac{2\pi}{3}$
 - $\frac{\pi}{2}$
 - $\frac{\pi}{4}$
16. If $A = [a_{ij}]$ is the coefficient matrix for a system of algebraic equations, then a sufficient condition for convergence of Gauss-Seidel iteration method is
- A is strictly diagonally dominant
 - $|a_{ii}| = 1$
 - $\det(A) \neq 0$
 - $\det(A) > 0$
17. Which of the following formula is used to fit a polynomial for interpolation with equally spaced data?
- Newton's divided difference interpolation formula
 - Lagrange's interpolation formula
 - Newton's forward interpolation formula
 - Least-square formula
18. For applying Simpson's $\frac{1}{3}$ rule, the given interval must be divided into how many number of sub-intervals?
- odd
 - two
 - even
 - three
19. A discrete random variable X has the probability mass function given by $p(x) = cx$, $x = 1, 2, 3, 4, 5$. The value of the constant 'c' is
- 1/5
 - 1/10
 - 1/15
 - 1/20
20. For a Binomial distribution with mean 4 and variance 2, the value of 'n' is
- 2
 - 4
 - 6
 - 8

PART II — BASIC ENGINEERING AND SCIENCES

(Common to all candidates)

(Answer ALL questions)

21. Speed of the processor chip is measured in
- Mbps
 - GHz
 - Bits per second
 - Bytes per second
22. A program that converts Source Code into machine code is called
- Assembler
 - Loader
 - Compiler
 - Converter
23. What is the full form of URL?
- Uniform Resource Locator
 - Unicode Random Locator
 - Unified Real Locator
 - Uniform Read Locator
24. Which of the following can adsorb larger volume of hydrogen gas?
- Finely divided platinum
 - Colloidal solution of palladium
 - Small pieces of palladium
 - A single metal surface of platinum
25. What are the factors that determine an effective collision?
- Collision frequency, threshold energy and proper orientation
 - Translational collision and energy of activation
 - Proper orientation and steric bulk of the molecule
 - Threshold energy and proper orientation
26. Which one of the following flows in the internal circuit of a galvanic cell?
- atoms
 - electrons
 - electricity
 - ions
27. Which one of the following is not a primary fuel?
- petroleum
 - natural gas
 - kerosene
 - coal
28. Which of the following molecules will not display an infrared spectrum?
- CO₂
 - N₂
 - Benzene
 - HCCH
29. Which one of the following behaves like an intrinsic semiconductor, at the absolute zero temperature?
- Superconductor
 - Insulator
 - n-type semiconductor
 - p-type semiconductor
30. The energy gap (eV) at 300K of the material GaAs is
- 0.36
 - 0.85
 - 1.20
 - 1.42

31. Which of the following ceramic materials will be used for spark plug insulator?
- SnO_2
 - $\alpha\text{-Al}_2\text{O}_3$
 - TiN
 - YBaCuO_7
32. In unconventional super-conductivity, the pairing interaction is
- non-phononic
 - phononic
 - photonic
 - non-excitonic
33. What is the magnetic susceptibility of an ideal super conductor?
- 1
 - 1
 - 0
 - infinite
34. The Rayleigh scattering loss, which varies as _____ in a silica fiber.
- λ^0
 - λ^{-2}
 - λ^{-4}
 - λ^{-6}
35. What is the near field length N that can be calculated from the relation (if D is the diameter of the transducer and λ is the wavelength of sound in the material)?
- $D^2 / 2\lambda$
 - $D^2 / 4\lambda$
 - $2D^2 / \lambda$
 - $4D^2 / \lambda$
36. Which one of the following represents open thermodynamic system?
- Manual ice cream freezer
 - Centrifugal pump
 - Pressure cooker
 - Bomb calorimeter
37. In a new temperature scale say $^\circ\rho$, the boiling and freezing points of water at one atmosphere are $100^\circ\rho$ and $300^\circ\rho$ respectively. Correlate this scale with the Centigrade scale. The reading of $0^\circ\rho$ on the Centigrade scale is:
- 0°C
 - 50°C
 - 100°C
 - 150°C
38. Which of the cross-section of the beam subjected to bending moment is more economical?
- Rectangular cross-section
 - I - cross-section
 - Circular cross-section
 - Triangular cross-section
39. The velocity of a particle is given by $V = 4t^3 - 5t^2$. When does the acceleration of the particle becomes zero?
- 8.33 s
 - 0.833 s
 - 0.0833 s
 - 1 s
40. What will happen if the frequency of power supply in a pure capacitor is doubled?
- The current will also be doubled
 - The current will reduce to half
 - The current will remain the same
 - The current will increase to four-fold

PAPER III

12 – CHEMICAL ENGINEERING

(Answer ALL questions)

41. Tooth paste is an example of ———— fluid.
- Newtonian
 - Power law
 - Bingham plastic
 - Pseudo plastic
42. Friction factor in flow through conduit is analogous to ———— in flow around submerged objects.
- Shape factor
 - Roughness factor
 - Drag coefficient
 - Shear stress
43. Same force will prevail in model and Prototype under
- Conditional similarity
 - Dynamic similarity
 - Geometric similarity
 - Kinematic similarity
44. Inclined manometer is used for
- determining high pressure
 - determining low pressure
 - determining small differences in pressure
 - highly viscous liquids
45. A suspension of uniform particles in water at a concentration of 500 kg of solids per cubic meter of slurry is settling in a tank. Density of the particles is 2500 kg/m³ and terminal velocity of a single particle is 20 cm/s. What will be the settling velocity of suspension? Richardson and Zaki index is 4.6.
- 20 cm/s
 - 4.3 cm/s
 - 7.16 cm/s
 - 3.58 cm/s
46. Which of the following statements are CORRECT?
- (P) For a rheopectic fluid, the apparent viscosity increases with time under a constant applied shear stress
- (Q) For a pseudoplastic fluid, the apparent viscosity decreases with time under a constant applied shear stress
- (R) For a Bingham plastic, the apparent viscosity increases exponentially with the deformation rate
- (S) For a dilatant fluid, the apparent viscosity increases with increasing deformation rate
- P and Q only
 - Q and R only
 - R and S only
 - P and S only
47. Which of the following minerals is not subjected to magnetic separation method?
- Rutile
 - Galena
 - Chromite
 - Siderite
48. Equivalent diameter of a particle is the diameter of the sphere having the same
- Ratio of surface to volume as the actual volume
 - Ratio of volume to surface as the particle
 - Volume as the particle
 - Surface as the particle
49. The unit of filter medium resistance is
- kg m⁻¹
 - m⁻¹
 - m kg⁻¹
 - kg⁻¹

50. A generalized relation for crushing is $d\left(\frac{P}{m}\right) = -K \frac{d\bar{D}_s}{D_s^n}$ the solution for this equation leads to the Rittengers law for 'n' equal to

- 1
- 2
- 3
- 4

51. The Value of Gibbs free energy change at equilibrium condition is

- Greater than one
- Less than one
- Equal to one
- Equal to zero

52. Match the technologies in Group 1 with the entries in Group 2 :

Group – 1	Group 2
(P) Urea manufacture	(I) Microencapsulation
(Q) Coal gasification	(II) Ultra-low sulphur diesel
(R) Controlled release of chemicals	(III) Shale oil
(S) Deep hydro-desulphurization	(IV) Prilling tower
	(V) Gas hydrates
	(VI) Gas – solid non-catalytic reaction

- P-I, Q-V, R -II, S-VI
- P-IV, Q-VI, R-I, S-II
- P-IV, Q-I, R-III, S-II
- P-V, Q-VI, R-IV, S-II

53. An arbitrary scale used in sugar industry is

- °API
- ° Baume
- ° Brix
- ° Twaddle

54. A typical example of an exothermic reversible reaction conducted at high pressures in industry is

- dehydration of ethanol,
- methanol synthesis,
- reformation of ethane,
- polymerisation of ethylene,

55. Aniline point test of an oil qualitatively indicates

- Naphthalene content
- Paraffin content
- Aromatic content
- Olefin Content

56. What is the Temperature at which °C is equal to °F?

- 0
- 32
- 40
- 32

57. CaCO_3 Contains _____ of Calcium.

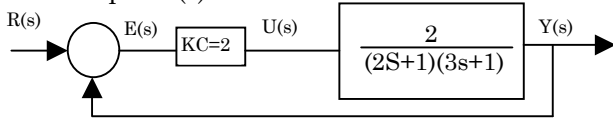
- 12%
- 35%
- 60%
- 40%

58. What mass of 75% pure CaCO_3 will be required to neutralize 50 ml of 0.5M HCL solution according to following reaction?
 $\text{CaCO}_3 + 2\text{HCl} \rightarrow \text{CaCl}_2 + \text{CO}_2 + \text{H}_2\text{O}$
- 1.67 g
 - 3.35 g
 - 4.23 g
 - 5.05 g
59. What is the heat capacity of $\text{Na}_2\text{SO}_4 \cdot 10\text{H}_2\text{O}$ at room temperature using Kopp's rule? (The atomic heat capacities of elements (J/g-atomK) are 26.04 for Na, 22.6 for S, 16.8 for O and 9.6 for H)
- 325.4
 - 501.9
 - 65.44
 - 177.90
60. In the process of producing caustic (NaOH), 4000 kg/h of a solution containing 10 wt% NaOH is evaporated in the first evaporator, giving a 20% NaOH solution. This is then fed into a second evaporator which gives a product of 50% NaOH. The amount of water removed from each evaporator is
- 2000 kg, 1200 kg
 - 1000 kg, 1200 kg
 - 2000 kg , 1000 kg
 - 1200 kg, 600 kg
61. The change in the Gibbs free energy for the vapourisation of a pure substance is
- Positive
 - Negative
 - Zero
 - May be positive or negative
62. Assuming that CO_2 obeys the perfect gas law, the density of CO_2 in kg/m^3 at 536 K and 202.6 kPa is
- 1
 - 2
 - 3
 - 4
63. A three stage compressor is used to compress a gas at 1 bar to a final pressure of 125 bar. For minimum work, the pressure ratios in each stage should be
- 25
 - 5
 - 41.67
 - 26.24
64. The ordinary vapour compression cycle for refrigeration is less efficient than the Carnot cycle , because in the former,
- Evaporation process is non-isothermal
 - A two-phase mixture is to be compressed
 - Vapour leaving the compressor is superheated
 - Expansion process results in liquefaction
65. A cyclic engine exchanges heat with two reservoirs maintained at 100°C and 300°C , respectively. The maximum work (in J) that can be obtained from 1000 J of heat extracted from the hot reservoir is
- 349
 - 651
 - 667
 - 1000
66. An irreversible, homogeneous reaction $\text{A} \rightarrow \text{products}$, has the rate expression :
 $\text{Rate} = \frac{2C_A^2 + 0.1C_A}{1 + 50 C_A}$, where C is the concentration of A.
 C_A varies in the range $0.5 - 50 \text{ mol/m}^3$.
 For very high concentration of A, the reaction order tends to :
- 0
 - 1
 - 1.5
 - 2

67. A gaseous reaction $A \rightarrow 2B + C$ takes place isothermally in a constant pressure reactor. Starting with a gaseous mixture containing 50% A (rest inerts), the ratio of final to initial volume is found to be 1.6. The percentage conversion of A is
- 30
 - 50
 - 60
 - 74
68. A reaction $A \rightarrow B$ is to be conducted in two CSTR in series. The steady state conversion desired is X_f . The reaction rate as a function of conversion is given by $r = -1/(1+X)$. If the feed contains no B, then the conversion in the first reactor that minimizes the total volume of the two reactors is
- $1-X_f$
 - $0.2 X_f$
 - $0.5 X_f$
 - $0.5 (1-X_f)$
69. Catalyst pellets have a density of 2.0 g/cc. If the specific surface area is 75 m²/g and the average pore diameter is 8×10^{-7} cm. What is the porosity of the catalyst?
- 0.4
 - 0.5
 - 0.3
 - 0.7
70. What is the Knudsen diffusion coefficient for cumene at 510° C through the pores of a catalyst of porosity 0.51 and density 1.14 gm/cm³. The specific surface area is 342 m²/gm
- 2.46 cm²/sec
 - 6.46×10^{-3} cm²/sec
 - 8.46×10^{-3} cm²/sec
 - 1.05×10^{-4} cm²/sec
71. For true counter current flow in a shell and tube heat exchanger, the value of correction factor FT is
- 1
 - 0.75
 - 0.95
 - 0.75 – 0.95
72. In a completely opaque medium, if 50% of the incident monochromatic radiation is absorbed, then which of the following statements are **CORRECT**?
- (P) 50% of the incident radiation is reflected
- (Q) 25% of the incident radiation is reflected
- (R) 25% of the incident radiation is transmitted
- (S) No incident radiation is transmitted
- P and S only
 - Q and R only
 - P and Q only
 - R and S only
73. In a furnace the wall thickness is 60 cm and is 100 cm wide by 150 cm height made of material with thermal conductivity 0.4 w/mk. The temperature inside and outside are 1000° and 4° C respectively. The thermal resistance is
- 1 K/W
 - 2 K/W
 - 18 K/W
 - 15 K/W
74. Sun's surface at 5800 K emits radiation at a wavelength of 0.5μ . A furnace at 300°C will emit through a small opening, radiation at a wavelength of nearly
- 10μ
 - 5μ
 - 0.25μ
 - 0.025μ

75. A chemical having specific heat of 3.3 kJ/kg K flowing at the rate of 20000 kg/h enters a parallel flow heat exchanger at 120°C. The flow rate of cooling water is 50000 kg/h with an inlet temperature of 20°C. The overall heat transfer coefficient is 1050 W/m²K. The heat transfer area is 10 m². Take for water, specific heat = 4.186 kJ/kgK. Effectiveness of the heat exchanger will be
- 0.2
 - 0.3
 - 0.4
 - 0.6
76. Which of the following happens in the use of Raschig rings in place of crushed stones as packing in packed beds (other things being same)?
- increases pressure drop, increases surface area
 - increases pressure drop, decreases surface area
 - decreases pressure drop, increases surface area
 - decreases pressure drop, decreases surface area
77. Kirkbride equation is used for determining the
- Rmin
 - Nmin
 - Nopt
 - Feed tray location
78. In a triple effect backward feed evaporator, the pressure of vapor space in each of the effect is related by (Hint: Use steam entry as the I effect)
- P1=P2=P3
 - P1>P2>P3
 - P1<P2<P3
 - cannot be said
79. A mixture of toluene (40%) and benzene (60%) is fed to the Distillation column; recovery of benzene is 20% at the top, what is the ratio of flow rate of benzene from Distillate to the bottoms? (Based on 1000 Kg of feed)?
- 0.6
 - 0.2
 - 0.25
 - 0.4
80. A spherical naphthalene ball of 2mm diameter is subliming very slowly in stagnant air at 25°C. The change in the size of the ball during the sublimation can be neglected. The diffusivity of naphthalene in air at 25°C is 1.1×10^{-6} m²/s. The value of mass transfer coefficient is $B \times 10^{-3}$ m/s, where B (up to one decimal place) is
- 1.1
 - 1.2
 - 1.3
 - 1.4
81. The inverse Laplace transform of $\frac{1}{2s^2 + 3s + 1}$ is
- $e^{-t/2} - e^{-t}$
 - $2e^{-t/2} - e^{-t}$
 - $e^{-t} - 2e^{-t/2}$
 - $e^{-t} - e^{-t/2}$
82. The characteristic equation of a closed loop system using a proportional controller with gain K_C is $12s^3 + 19s^2 + 8s + 1 + K_C = 0$. At the onset of instability, the value of K_C is
- 35/3
 - 10
 - 25/3
 - 20/3

83. The block diagram for a control system is shown below: for a unit step change in the set point, $R(s)$, the steady state offset in the output $Y(s)$ is



- a. 0.2
 - b. 0.3
 - c. 0.4
 - d. 0.5
84. Given the characteristic equation below, what is the number of roots which will be located to the right of the imaginary axis
 $s^4 + 5s^3 - s^2 - 17s + 12 = 0$
- a. One
 - b. Two
 - c. Three
 - d. Zero
85. Given the process transfer function $G_p = 4/(\tau s + 1)^2$ and the disturbance transfer function $G_d = 2/(\tau s + 1)$, what is the correct transfer function for the Feed Forward Controller for perfect disturbance rejection?
- a. $-2(\tau s + 1)$
 - b. -1
 - c. $-0.5(\tau s + 1)$
 - d. $-(\tau s + 1)^2$
86. Given the process transfer function $G_p = 20/(s - 2)$, and controller transfer function $G_C = K_C$, and assuming the transfer function of all other elements in the control loop are unity, what is the range of K_C for which the closed loop response will be stable?
- a. $K_C < 1/10$
 - b. $K_C < 1/100$
 - c. $1/100 < K_C < 1/10$
 - d. $K_C > 1/10$
87. The value of ultimate period of oscillation P_u is 3 minutes, and that of the ultimate controller gain K_{cu} is 2. What is the correct set of tuning parameters (controller gain K_C , the derivative time constant τ_D in minutes, and the integral time constant τ_I in minutes) for a PID controller using Zielger-Nichols controller settings?
- a. $K_C = 1.1$; $\tau_I = 2.1$; $\tau_D = 1.31$
 - b. $K_C = 1.5$; $\tau_I = 1.8$; $\tau_D = 0.51$
 - c. $K_C = 15$; $\tau_I = 1.8$; $\tau_D = 0.51$
 - d. $K_C = 1.2$; $\tau_I = 1.5$; $\tau_D = 0.38$
88. A system has poles at 0.01 Hz, 1 Hz and 80 Hz, zeros at 5 Hz, 100 Hz, and 200 Hz. The approximate phase of the system responds at 20 Hz is
- a. $+90^\circ$
 - b. -90°
 - c. $+180^\circ$
 - d. -180°
89. The numerical technique used to solve simultaneous equation is
- a. Newton's method
 - b. Regression method
 - c. Intersection method
 - d. Gauss Elimination method
90. The Antoine constant for the component is given by $A = 16.678$; $B = 3640.2$; $C = 219.61$. The pressure (kPa) for the temperature 373 K is
- a. 100
 - b. 200
 - c. 37.6
 - d. 50.8
91. Which one of the following adsorbents is preferred for adsorbing components from aqueous solutions and moist gases because of its poor affinity with water?
- a. Activated carbon
 - b. Silica Gel
 - c. Activated alumina
 - d. Molecular sieve zeolites

92. Favourable adsorption isotherms are those
- Which are linear and pass through the origin
 - Which are concave towards the solid-concentration axis throughout
 - Which are concave towards the fluid-concentration axis throughout
 - Which possess one or more points of inflection
93. Mass transfer zone in fixed bed adsorber is
- The portion of the bed with constant adsorbate concentration
 - The portion of the bed saturated with adsorbate
 - The portion of the bed in which concentration changes from feed concentration to zero
 - The zone that follows the unused bed and saturated bed
94. Adsorption of acetone from aqueous solution on activated carbon can be represented by the Langmuir equation $q = \frac{0.190 C}{1 + 0.146C}$ where q is the adsorbate loading mol/kg, C = solute concentration in aqueous solution mol/m³. The maximum adsorbate loading in kg acetone/kg carbon is
- 0.0755
 - 1.3014
 - 0.1658
 - 0.0096
95. Rancidity of oil can be reduced by
- Decoloration
 - Hydrogenation
 - Oxidation
 - purification
96. Which of the following is not a method of source reduction?
- Recycling
 - Municipal composting
 - Incineration
 - Making package that weight less
97. The major contributor of carbon monoxide is
- Motor vehicle
 - Industrial processes
 - Stationary fuel combustion
 - Domestic usage
98. What is the value of BOD of industrial sewage in kg/day, given population equivalent as 6000 persons?
- 480
 - 160
 - 270
 - 100
99. The aerobic decomposition of sulfurous organic matter gives
- Nitrites and water
 - Carbon dioxide and water
 - Sulfates and water
 - Nitrogen and Ammonia
100. Which of the following is an example of attached growth reactor?
- Trickling filter
 - Up-flow anaerobic sludge reactor
 - Lagoon
 - Aerobic digestion