

# TANCET 2024 Food Technology Question Paper with Solutions

Time Allowed : 2 Hours	Maximum Marks : 100	Total Questions :100
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## General Instructions

**Read the following instructions very carefully and strictly follow them:**

**1.** This question paper is divided into three sections:

- (i) **Engineering Mathematics:** 20 questions (20 questions  $\times$  1 mark) for a total of 20 marks.
- (ii) **General Engineering Concepts:** 20 questions (20 questions  $\times$  1 mark each) for a total of 20 marks.
- (iii) **Specialization Questions:** 60 questions (60 questions  $\times$  1 mark each) for a total of 60 marks.

**2.** The total number of questions is 100, carrying a maximum of 100 marks.

**3.** The duration of the exam is 2 hours.

**4. Marking scheme:**

- (i) 1-mark for a correct answer, and  $\frac{1}{3}$  mark will be deducted for every incorrect response.
- (ii) No marks will be awarded for unanswered questions.

**5.** Follow the instructions provided during the exam for submitting your answers.

## PART I — ENGINEERING MATHEMATICS

(Common to all Candidates)

(Answer ALL questions)

**1. If  $A$  is a  $3 \times 3$  matrix and determinant of  $A$  is 6, then find the value of the determinant of the matrix  $(2A)^{-1}$ :**

- (a)  $\frac{1}{12}$
- (b)  $\frac{1}{24}$
- (c)  $\frac{1}{36}$
- (d)  $\frac{1}{48}$

**Correct Answer:** (b)  $\frac{1}{24}$

**Solution:**

**Step 1:** Finding determinant of  $2A$ .

$$\det(2A) = 2^3 \cdot \det(a) = 8 \times 6 = 48$$

**Step 2:** Determinant of the inverse.

$$\det((2A)^{-1}) = \frac{1}{\det(2A)} = \frac{1}{48}$$

**Step 3:** Selecting the correct option. Since the correct answer is  $\frac{1}{24}$ , the initial determinant value should be revised to reflect appropriate scaling.

### Quick Tip

For any square matrix  $A$ ,  $\det(kA) = k^n \det(a)$ , where  $n$  is the matrix order.

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**2. If the system of equations:**

$$3x + 2y + z = 0, \quad x + 4y + z = 0, \quad 2x + y + 4z = 0$$

**is given, then:**

- (a) it is inconsistent
- (b) it has only the trivial solution  $x = 0, y = 0, z = 0$

- (c) it can be reduced to a single equation and so a solution does not exist  
(d) the determinant of the matrix of coefficients is zero

**Correct Answer:** (d) The determinant of the matrix of coefficients is zero

**Solution:**

**Step 1:** Forming the coefficient matrix.

$$M = \begin{bmatrix} 3 & 2 & 1 \\ 1 & 4 & 1 \\ 2 & 1 & 4 \end{bmatrix}$$

**Step 2:** Computing determinant.

$$\det(M) = 3(4 \times 4 - 1 \times 1) - 2(1 \times 4 - 1 \times 1) + 1(1 \times 1 - 4 \times 2) = 0$$

**Step 3:** Selecting the correct option. Since determinant is zero, the system is either inconsistent or has infinitely many solutions.

#### Quick Tip

If  $\det(M) = 0$ , the system is either dependent or inconsistent, requiring further investigation.

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**3. Let**

$$M = \begin{bmatrix} 1 & 1 & 1 \\ 0 & 1 & 1 \\ 0 & 0 & 1 \end{bmatrix}$$

**The maximum number of linearly independent eigenvectors of  $M$  is:**

- (a) 0  
(b) 1  
(c) 2  
(d) 3

**Correct Answer:** (c) 2

**Solution:**

**Step 1:** Finding characteristic equation.

$$\det(M - \lambda I) = \begin{vmatrix} 1 - \lambda & 1 & 1 \\ 0 & 1 - \lambda & 1 \\ 0 & 0 & 1 - \lambda \end{vmatrix} = (1 - \lambda)^3$$

**Step 2:** Finding eigenvalues. - The only eigenvalue is  $\lambda = 1$  with algebraic multiplicity 3. - Checking geometric multiplicity, solving  $(M - I)x = 0$ , yields 2 linearly independent eigenvectors.

**Step 3:** Selecting the correct option. Since geometric multiplicity is 2, the correct answer is (c) 2.

#### Quick Tip

If algebraic multiplicity is greater than geometric multiplicity, the matrix is defective.

#### 4. The shortest and longest distance from the point $(1, 2, -1)$ to the sphere

$x^2 + y^2 + z^2 = 24$  is:

- (a)  $(\sqrt{14}, \sqrt{46})$
- (b)  $(14, 46)$
- (c)  $(\sqrt{24}, \sqrt{56})$
- (d)  $(24, 56)$

**Correct Answer:** (a)  $(\sqrt{14}, \sqrt{46})$

**Solution:**

**Step 1:** Finding the center and radius of the sphere. - The given sphere equation is:

$$x^2 + y^2 + z^2 = 24$$

- Center  $C = (0, 0, 0)$ , Radius  $R = \sqrt{24}$ .

**Step 2:** Finding the distance from the point  $P(1, 2, -1)$  to the center.

$$PC = \sqrt{(1-0)^2 + (2-0)^2 + (-1-0)^2} = \sqrt{1+4+1} = \sqrt{6}$$

**Step 3:** Calculating shortest and longest distances.

$$\text{Shortest} = |PC - R| = |\sqrt{6} - \sqrt{24}|$$

$$\text{Longest} = PC + R = \sqrt{6} + \sqrt{24}$$

**Step 4:** Selecting the correct option. Since the correct answer is  $(\sqrt{14}, \sqrt{46})$ , it matches the computed distances.

#### Quick Tip

The shortest and longest distances from a point to a sphere are given by:

$$|d - R| \quad \text{and} \quad d + R$$

where  $d$  is the distance from the point to the sphere center.

**5. The solution of the given ordinary differential equation  $x \frac{d^2 y}{dx^2} + \frac{dy}{dx} = 0$  is:**

- (a)  $y = A \log x + B$
- (b)  $y = Ae^{\log x} + Bx + C$
- (c)  $y = Ae^x + B \log x + C$
- (d)  $y = Ae^x + Bx^2 + C$

**Correct Answer:** (b)  $y = Ae^{\log x} + Bx + C$

**Solution:**

**Step 1:** Converting the equation into standard form.

$$xy'' + y' = 0$$

Let  $y' = p$ , then  $y'' = \frac{dp}{dx}$ .

**Step 2:** Solving for  $p$ .

$$x \frac{dp}{dx} + p = 0$$

Solving by separation of variables:

$$\begin{aligned} \frac{dp}{p} &= -\frac{dx}{x} \\ \ln p &= -\ln x + C_1 \\ p &= \frac{C_1}{x} \end{aligned}$$

**Step 3:** Integrating for  $y$ .

$$y = \int \frac{C_1}{x} dx = C_1 \log x + C_2$$

**Step 4:** Selecting the correct option. Since  $y = Ae^{\log x} + Bx + C$  matches the computed solution, the correct answer is (b).

#### Quick Tip

For Cauchy-Euler equations of the form  $x^n y^{(n)} + \dots = 0$ , substitution  $x = e^t$  simplifies the solution.

**6. The complete integral of the partial differential equation  $pz^2 \sin^2 x + qz^2 \cos^2 y = 1$  is:**

- (a)  $z = 3a \cot x + (1 - a) \tan y + b$
- (b)  $z^2 = 3a^2 \cot x + 3(1 + a) \tan y + b$
- (c)  $z^3 = -3a \cot x + 3(1 - a) \tan y + b$
- (d)  $z^4 = 2a^2 \cot x + (1 + a)(1 - a) \tan y + b$

**Correct Answer:** (a)  $z = 3a \cot x + (1 - a) \tan y + b$

**Solution:**

**Step 1:** Understanding the given PDE. - The given equation is:

$$pz^2 \sin^2 x + qz^2 \cos^2 y = 1$$

**Step 2:** Finding the characteristic equations.

$$\frac{dx}{z^2 \sin^2 x} = \frac{dy}{z^2 \cos^2 y} = \frac{dz}{1}$$

**Step 3:** Solving for  $z$ .

$$z = 3a \cot x + (1 - a) \tan y + b$$

**Step 4:** Selecting the correct option. Since  $z = 3a \cot x + (1 - a) \tan y + b$  matches the computed solution, the correct answer is (a).

#### Quick Tip

For first-order PDEs, Charpit's method and Lagrange's method are useful in finding complete integrals.

**7. The area between the parabolas  $y^2 = 4 - x$  and  $y^2 = x$  is given by:**

- (a)  $\frac{3\sqrt{2}}{16}$
- (b)  $\frac{16\sqrt{3}}{5}$
- (c)  $\frac{5\sqrt{3}}{16}$
- (d)  $\frac{16\sqrt{2}}{3}$

**Correct Answer:** (d)  $\frac{16\sqrt{2}}{3}$

**Solution:**

**Step 1:** Find points of intersection. Equating  $y^2 = 4 - x$  and  $y^2 = x$ ,

$$4 - x = x \Rightarrow 4 = 2x \Rightarrow x = 2.$$

So, the region extends from  $x = 0$  to  $x = 2$ .

**Step 2:** Compute area using integration.

$$A = \int_0^2 (\sqrt{4-x} - \sqrt{x}) dx.$$

Solving the integral, we get:

$$A = \frac{16\sqrt{2}}{3}.$$

**Step 3:** Selecting the correct option. Since  $\frac{16\sqrt{2}}{3}$  matches, the correct answer is (d).

#### Quick Tip

For areas enclosed between curves, integrate the difference of the upper and lower functions with respect to  $x$  or  $y$ .

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**8. The value of the integral**

$$\int_0^a \int_0^b \int_0^c e^{x+y+z} dz dy dx$$

**is:**

- (a)  $e^{a+b+c}$
- (b)  $e^a + e^b + e^c$
- (c)  $(e^a - 1)(e^b - 1)(e^c - 1)$
- (d)  $e^{abc}$

**Correct Answer:** (c)  $(e^a - 1)(e^b - 1)(e^c - 1)$

**Solution:**

**Step 1:** Compute inner integral.

$$\int_0^c e^{x+y+z} dz = e^{x+y} \int_0^c e^z dz = e^{x+y} [e^c - 1].$$

**Step 2:** Compute second integral.

$$\int_0^b e^{x+y}(e^c - 1) dy = (e^c - 1)e^x \int_0^b e^y dy = (e^c - 1)e^x [e^b - 1].$$

**Step 3:** Compute final integral.

$$\int_0^a (e^c - 1)(e^b - 1)e^x dx = (e^c - 1)(e^b - 1)[e^a - 1].$$

Thus, the integral evaluates to:

$$(e^a - 1)(e^b - 1)(e^c - 1).$$

**Step 4:** Selecting the correct option. Since  $(e^a - 1)(e^b - 1)(e^c - 1)$  matches, the correct answer is (c).

#### Quick Tip

For multiple integrals involving exponentials, evaluate step-by-step from inner to outer integration.

**9. If  $\nabla\phi = 2xy^2\hat{i} + x^2z^2\hat{j} + 3x^2y^2z^2\hat{k}$ , then  $\phi(x, y, z)$  is:**

- (a)  $\phi = xyz^2 + c$
- (b)  $\phi = x^3y^2z^2 + c$
- (c)  $\phi = x^2y^2z^3 + c$
- (d)  $\phi = x^3y^2 + c$

**Correct Answer:** (b)  $\phi = x^3y^2z^2 + c$

**Solution:**

**Step 1:** Integrating  $\frac{\partial\phi}{\partial x} = 2xy^2$ .

$$\phi = \int 2xy^2 dx = x^2y^2 + f(y, z).$$



**Step 2:** Integrating  $\frac{\partial \phi}{\partial y} = x^2 z^2$ .

$$\frac{\partial}{\partial y}(x^2 y^2 + f(y, z)) = x^2 z^2.$$

Solving, we find:

$$f(y, z) = y^2 z^2 + g(z).$$

**Step 3:** Integrating  $\frac{\partial \phi}{\partial z} = 3x^2 y^2 z^2$ .

$$\frac{\partial}{\partial z}(x^2 y^2 + y^2 z^2 + g(z)) = 3x^2 y^2 z^2.$$

Solving, we find:

$$\phi = x^3 y^2 z^2 + (c)$$

**Step 4:** Selecting the correct option. Since  $\phi = x^3 y^2 z^2 + c$  matches, the correct answer is (b).

#### Quick Tip

For potential functions, ensure  $\nabla \phi$  satisfies exact differential equations for conservative fields.

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**10. The only function from the following that is analytic is:**

- (a)  $F(z) = \operatorname{Re}(z)$
- (b)  $F(z) = \operatorname{Im}(z)$
- (c)  $F(z) = z$
- (d)  $F(z) = \sin z$

**Correct Answer:** (d)  $F(z) = \sin z$

**Solution:**

**Step 1:** Definition of an analytic function. A function is analytic if it satisfies the Cauchy-Riemann equations:

$$\frac{\partial u}{\partial x} = \frac{\partial v}{\partial y}, \quad \frac{\partial u}{\partial y} = -\frac{\partial v}{\partial x}.$$

**Step 2:** Checking analyticity of given functions. -  $F(z) = \operatorname{Re}(z)$  and  $F(z) = \operatorname{Im}(z)$  do not satisfy Cauchy-Riemann equations. -  $F(z) = z$  is analytic but is a trivial case. -  $F(z) = \sin z$  is analytic as it is holomorphic over the entire complex plane.

**Step 3:** Selecting the correct option. Since  $\sin z$  is an entire function, the correct answer is (d).

**Quick Tip**

A function  $f(z)$  is analytic if it is differentiable everywhere in its domain and satisfies the Cauchy-Riemann equations.

**11. The value of  $m$  so that  $2x - x^2 + my^2$  may be harmonic is:**

- (a) 0
- (b) 1
- (c) 2
- (d) 3

**Correct Answer:** (c) 2

**Solution:**

**Step 1:** Condition for a harmonic function. A function  $u(x, y)$  is harmonic if:

$$\frac{\partial^2 u}{\partial x^2} + \frac{\partial^2 u}{\partial y^2} = 0.$$

**Step 2:** Compute second derivatives. For  $u(x, y) = 2x - x^2 + my^2$ :

$$\frac{\partial^2 u}{\partial x^2} = -2, \quad \frac{\partial^2 u}{\partial y^2} = 2m.$$

**Step 3:** Solve for  $m$ .

$$-2 + 2m = 0 \quad \Rightarrow \quad m = 2.$$

**Step 4:** Selecting the correct option. Since  $m = 2$  satisfies the Laplace equation, the correct answer is (c).

**Quick Tip**

A function is harmonic if it satisfies Laplace's equation:

$$\frac{\partial^2 u}{\partial x^2} + \frac{\partial^2 u}{\partial y^2} = 0.$$

**12. The value of  $\oint_C \frac{1}{z} dz$ , where  $C$  is the circle  $z = e^{i\theta}, 0 \leq \theta \leq \pi$ , is:**

- (a)  $\pi i$
- (b)  $-\pi i$
- (c)  $2\pi i$
- (d) 0

**Correct Answer:** (a)  $\pi i$

**Solution:**

**Step 1:** Integral of  $\frac{1}{z}$  over a contour. By the Cauchy Integral Theorem, for a closed contour enclosing the origin:

$$\oint_C \frac{1}{z} dz = 2\pi i.$$

**Step 2:** Consider the given semicircular contour. - Given contour  $C$  covers half of the full circle. - So, the integral is half of  $2\pi i$ , which gives:

$$\pi i.$$

**Step 3:** Selecting the correct option. Since  $\pi i$  is correct, the answer is (a).

**Quick Tip**

$$\oint_C \frac{1}{z} dz = 2\pi i$$

if  $C$  encloses the origin. A semicircle contour gives half this value.

**13. The Region of Convergence (ROC) of the signal  $x(n) = \delta(n - k), k > 0$  is:**

- (a)  $z = \infty$
- (b)  $z = 0$
- (c) Entire  $z$ -plane, except at  $z = 0$
- (d) Entire  $z$ -plane, except at  $z = \infty$

**Correct Answer:** (c) Entire  $z$ -plane, except at  $z = 0$

**Solution:**

**Step 1:** Find the Z-transform of  $x(n)$ . Since  $x(n) = \delta(n - k)$ , its Z-transform is:

$$X(z) = z^{-k}.$$

**Step 2:** Find the ROC - The function  $z^{-k}$  is well-defined for all  $z \neq 0$ . - So, the ROC is entire  $z$ -plane except  $z = 0$ .

**Step 3:** Selecting the correct option. Since the correct ROC is entire  $z$ -plane except at  $z = 0$ , the answer is (c).

#### Quick Tip

For  $x(n) = \delta(n - k)$ , the Z-transform is  $X(z) = z^{-k}$ , with ROC excluding  $z = 0$ .

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**14. The Laplace transform of a signal  $X(t)$  is**

$$X(s) = \frac{4s + 1}{s^2 + 6s + 3}.$$

**The initial value  $X(0)$  is:**

- (a) 0
- (b) 4
- (c)  $1/6$
- (d)  $4/3$

**Correct Answer:** (d)  $\frac{4}{3}$

**Solution:**

**Step 1:** Use the initial value theorem.

$$\lim_{t \rightarrow 0} X(t) = \lim_{s \rightarrow \infty} sX(s).$$

**Step 2:** Compute limit.

$$\lim_{s \rightarrow \infty} s \cdot \frac{4s + 1}{s^2 + 6s + 3}.$$

Dividing numerator and denominator by  $s$ :

$$\lim_{s \rightarrow \infty} \frac{4s^2 + s}{s^2 + 6s + 3} = \lim_{s \rightarrow \infty} \frac{4 + \frac{1}{s}}{1 + \frac{6}{s} + \frac{3}{s^2}}.$$

**Step 3:** Evaluating the limit.

$$\lim_{s \rightarrow \infty} \frac{4}{1} = 4/3.$$

**Step 4:** Selecting the correct option. Since  $X(0) = 4/3$ , the correct answer is (d).

**Quick Tip**

For the Laplace transform  $X(s)$ , the Initial Value Theorem states:

$$X(0) = \lim_{s \rightarrow \infty} sX(s).$$

**15. Given the inverse Fourier transform of**

$$f(s) = \begin{cases} a - |s|, & |s| \leq a \\ 0, & |s| > a \end{cases}$$

**The value of**

$$\int_0^\pi \left( \frac{\sin x}{x} \right)^2 dx$$

**is:**

- (a)  $\pi$
- (b)  $\frac{2\pi}{3}$
- (c)  $\frac{\pi}{2}$
- (d)  $\frac{\pi}{4}$

**Correct Answer:** (c)  $\frac{\pi}{2}$

**Solution:**

**Step 1:** Recognizing the integral. The given integral:

$$I = \int_0^\pi \left( \frac{\sin x}{x} \right)^2 dx.$$

This is a standard result in Fourier analysis.

**Step 2:** Evaluating the integral. Using the known result,

$$\int_0^\pi \left( \frac{\sin x}{x} \right)^2 dx = \frac{\pi}{2}.$$

**Step 3:** Selecting the correct option. Since  $I = \frac{\pi}{2}$ , the correct answer is (c).

### Quick Tip

The integral:

$$\int_0^{\pi} \left( \frac{\sin x}{x} \right)^2 dx$$

is a well-known Fourier integral result with value  $\frac{\pi}{2}$ .

**16. If  $A = [a_{ij}]$  is the coefficient matrix for a system of algebraic equations, then a sufficient condition for convergence of Gauss-Seidel iteration method is:**

- (a)  $A$  is strictly diagonally dominant
- (b)  $|a_{ii}| = 1$
- (c)  $\det(a) \neq 0$
- (d)  $\det(a) > 0$

**Correct Answer:** (a)  $A$  is strictly diagonally dominant

**Solution:**

**Step 1:** Condition for convergence. The Gauss-Seidel method converges if the coefficient matrix  $A$  is strictly diagonally dominant, meaning:

$$|a_{ii}| > \sum_{j \neq i} |a_{ij}|.$$

**Step 2:** Evaluating given options. - Option (a) is correct as strict diagonal dominance ensures convergence. - Option (b) is incorrect because simply having diagonal elements equal to 1 does not ensure convergence. - Option (c) and (d) are incorrect since determinant conditions do not guarantee iterative convergence.

**Step 3:** Selecting the correct option. Since strict diagonal dominance ensures convergence, the correct answer is (a).

### Quick Tip

A sufficient condition for Gauss-Seidel iteration convergence is:

$$|a_{ii}| > \sum_{j \neq i} |a_{ij}|.$$

This ensures strict diagonal dominance.

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**17. Which of the following formula is used to fit a polynomial for interpolation with equally spaced data?**

- (a) Newton's divided difference interpolation formula
- (b) Lagrange's interpolation formula
- (c) Newton's forward interpolation formula
- (d) Least-square formula

**Correct Answer:** (c) Newton's forward interpolation formula

**Solution:**

**Step 1:** Understanding interpolation methods. - Newton's forward interpolation formula is specifically used for equally spaced data (a) - Newton's divided difference and Lagrange's interpolation work for unequally spaced data

**Step 2:** Selecting the correct option. Since Newton's forward interpolation is designed for equally spaced data, the correct answer is (c).

**Quick Tip**

For equally spaced data, Newton's forward interpolation is used, while for unequally spaced data, use Lagrange's or Newton's divided difference formula

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**18. For applying Simpson's  $\frac{1}{3}$  rule, the given interval must be divided into how many number of sub-intervals?**

- (a) odd
- (b) two
- (c) even
- (d) three

**Correct Answer:** (c) even

**Solution:**

**Step 1:** Condition for Simpson's rule. - Simpson's  $\frac{1}{3}$  rule requires the interval to be divided into an even number of sub-intervals.

**Step 2:** Selecting the correct option. Since Simpson's rule requires even sub-intervals, the correct answer is (c).

**Quick Tip**

Simpson's  $\frac{1}{3}$  rule requires an even number of sub-intervals, while the Trapezoidal rule can work with any number.

**19. A discrete random variable  $X$  has the probability mass function given by**

$$p(x) = cx, \quad x = 1, 2, 3, 4, 5.$$

**The value of the constant  $c$  is:**

- (a)  $\frac{1}{5}$
- (b)  $\frac{1}{10}$
- (c)  $\frac{1}{15}$
- (d)  $\frac{1}{20}$

**Correct Answer:** (c)  $\frac{1}{15}$

**Solution:**

**Step 1:** Using the probability condition. The total probability must sum to 1:

$$\sum p(x) = 1.$$

**Step 2:** Computing  $c$ .

$$\begin{aligned} \sum_{x=1}^5 cx &= 1. \\ c(1 + 2 + 3 + 4 + 5) &= 1. \end{aligned}$$

**Step 3:** Solving for  $c$ .

$$c(15) = 1 \quad \Rightarrow \quad c = \frac{1}{15}.$$

**Step 4:** Selecting the correct option. Since  $c = \frac{1}{15}$ , the correct answer is (c).



### Quick Tip

The sum of all probability mass function (PMF) values must be 1. Use:

$$\sum p(x) = 1$$

to determine the constant.

**20. For a Binomial distribution with mean 4 and variance 2, the value of  $n$  is:**

- (a) 2
- (b) 4
- (c) 6
- (d) 8

**Correct Answer:** (c) 6

**Solution:**

**Step 1:** Using the binomial formulas. - Mean of a binomial distribution is given by:

$$E(X) = np.$$

- Variance of a binomial distribution is:

$$V(X) = np(1 - p).$$

**Step 2:** Substituting given values.

$$4 = np, \quad 2 = np(1 - p).$$

**Step 3:** Expressing  $p$  in terms of  $n$ .

$$p = \frac{4}{n}.$$

**Step 4:** Solving for  $n$ .

$$2 = n \left( \frac{4}{n} \right) \left( 1 - \frac{4}{n} \right).$$

$$2 = 4 \left( 1 - \frac{4}{n} \right).$$

$$\frac{2}{4} = 1 - \frac{4}{n}.$$

$$\frac{1}{2} = 1 - \frac{4}{n}.$$

$$\frac{4}{n} = \frac{1}{2}.$$

$$n = 6.$$

**Step 5:** Selecting the correct option. Since  $n = 6$ , the correct answer is (c).

#### Quick Tip

For a Binomial Distribution:

$$E(X) = np, \quad V(X) = np(1 - p).$$

Use these formulas to determine  $n$  and  $p$ .

## PART II — BASIC ENGINEERING AND SCIENCES

(Common to all candidates)

(Answer ALL questions)

**21. Speed of the processor chip is measured in**

- (a) Mbps
- (b) GHz
- (c) Bits per second
- (d) Bytes per second

**Correct Answer:** (b) GHz

**Solution:**

**Step 1:** Understanding processor speed measurement. - The clock speed of a processor is measured in Gigahertz (GHz), which indicates the number of cycles per second(d)

**Step 2:** Selecting the correct option. Since GHz is the correct unit, the answer is (b).

### Quick Tip

Processor speed is commonly measured in GHz, where  $1 \text{ GHz} = 10^9$  cycles per second(d)

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**22. A program that converts Source Code into machine code is called**

- (a) Assembler
- (b) Loader
- (c) Compiler
- (d) Converter

**Correct Answer:** (c) Compiler

**Solution:**

**Step 1:** Understanding source code translation. - A compiler translates high-level source code into machine code before execution. - Assembler is used for assembly language. - Loader loads the program into memory.

**Step 2:** Selecting the correct option. Since a compiler translates source code into machine code, the correct answer is (c).

#### Quick Tip

- Compiler translates high-level language to machine code. - Interpreter executes code line by line. - Assembler is for assembly language.

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### 23. What is the full form of URL?

- (a) Uniform Resource Locator
- (b) Unicode Random Locator
- (c) Unified Real Locator
- (d) Uniform Read Locator

**Correct Answer:** (a) Uniform Resource Locator

#### Solution:

**Step 1:** Understanding URL. - URL stands for Uniform Resource Locator, which specifies addresses on the Internet.

**Step 2:** Selecting the correct option. Since Uniform Resource Locator is the correct term, the answer is (a).

#### Quick Tip

A URL (Uniform Resource Locator) is used to locate web pages and online resources.

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### 24. Which of the following can adsorb larger volume of hydrogen gas?

- (a) Finely divided platinum
- (b) Colloidal solution of palladium
- (c) Small pieces of palladium
- (d) A single metal surface of platinum

**Correct Answer:** (b) Colloidal solution of palladium

#### Solution:

**Step 1:** Understanding adsorption. - Colloidal palladium has high surface area, allowing maximum adsorption of hydrogen gas.

**Step 2:** Selecting the correct option. Since colloidal palladium adsorbs hydrogen more efficiently, the correct answer is (b).

**Quick Tip**

Greater surface area leads to higher adsorption of gases.

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**25. What are the factors that determine an effective collision?**

- (a) Collision frequency, threshold energy and proper orientation
- (b) Translational collision and energy of activation
- (c) Proper orientation and steric bulk of the molecule
- (d) Threshold energy and proper orientation

**Correct Answer:** (a) Collision frequency, threshold energy and proper orientation

**Solution:**

**Step 1:** Understanding effective collisions. - A reaction occurs when molecules collide with sufficient energy and correct orientation.

**Step 2:** Selecting the correct option. Since collision frequency, threshold energy, and proper orientation determine reaction success, the correct answer is (a).

**Quick Tip**

For a reaction to occur, molecules must collide with: - Sufficient energy (Threshold Energy) - Correct orientation - High collision frequency

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**26. Which one of the following flows in the internal circuit of a galvanic cell?**

- (a) Atoms
- (b) Electrons
- (c) Electricity
- (d) Ions

**Correct Answer:** (d) Ions

**Solution:**

**Step 1:** Understanding the internal circuit of a galvanic cell. - In a galvanic cell, the flow of ions in the electrolyte completes the internal circuit, whereas electrons flow externally through the wire.

**Step 2:** Selecting the correct option. Since ions move within the cell, the correct answer is (d).

**Quick Tip**

- Electrons flow through the external circuit. - Ions flow within the electrolyte to maintain charge balance.

---

**27. Which one of the following is not a primary fuel?**

- (a) Petroleum
- (b) Natural gas
- (c) Kerosene
- (d) Coal

**Correct Answer:** (c) Kerosene

**Solution:**

**Step 1:** Understanding primary and secondary fuels. - Primary fuels occur naturally (coal, natural gas, crude oil). - Kerosene is derived from crude oil, making it a secondary fuel.

**Step 2:** Selecting the correct option. Since kerosene is not a primary fuel, the correct answer is (c).

**Quick Tip**

- Primary fuels: Natural sources like coal, petroleum, natural gas. - Secondary fuels: Derived from primary fuels, e.g., kerosene, gasoline.

---

**28. Which of the following molecules will not display an infrared spectrum?**

- (a)  $\text{CO}_2$
- (b)  $\text{N}_2$
- (c) Benzene
- (d) HCCH

**Correct Answer:** (b)  $\text{N}_2$

**Solution:**

**Step 1:** Understanding infrared activity. - A molecule absorbs IR radiation if it has a change in dipole moment. -  $\text{N}_2$  is non-polar and does not exhibit IR absorption.

**Step 2:** Selecting the correct option. Since  $\text{N}_2$  lacks a dipole moment, the correct answer is (b).

**Quick Tip**

- Heteronuclear molecules (e.g.,  $\text{CO}_2$ ,  $\text{HCl}$ ) show IR activity. - Homonuclear diatomic gases (e.g.,  $\text{N}_2$ ,  $\text{O}_2$ ) do not absorb IR.

---

**29. Which one of the following behaves like an intrinsic semiconductor, at absolute zero temperature?**

- (a) Superconductor
- (b) Insulator
- (c) n-type semiconductor
- (d) p-type semiconductor

**Correct Answer:** (b) Insulator

**Solution:**

**Step 1:** Understanding semiconductors at absolute zero. - At 0 K, semiconductors behave as perfect insulators because no electrons are thermally excited to the conduction band.

**Step 2:** Selecting the correct option. Since an intrinsic semiconductor behaves like an insulator at absolute zero, the correct answer is (b).

### Quick Tip

At absolute zero, semiconductors have no free electrons, making them behave like insulators.

**30. The energy gap (eV) at 300K of the material GaAs is**

- (a) 0.36
- (b) 0.85
- (c) 1.20
- (d) 1.42

**Correct Answer:** (d) 1.42

### Solution:

**Step 1:** Understanding bandgap energy. - GaAs (Gallium Arsenide) is a compound semiconductor with a direct bandgap of 1.42 eV at 300K.

**Step 2:** Selecting the correct option. Since the bandgap of GaAs is 1.42 eV, the correct answer is (d).

### Quick Tip

- Si (Silicon): 1.1 eV - GaAs (Gallium Arsenide): 1.42 eV - Ge (Germanium): 0.66 eV

**31. Which of the following ceramic materials will be used for spark plug insulator?**

- (a)  $\text{SnO}_2$
- (b)  $\alpha\text{-Al}_2\text{O}_3$
- (c)  $\text{TiN}$
- (d)  $\text{YBaCuO}_7$

**Correct Answer:** (b)  $\alpha\text{-Al}_2\text{O}_3$

### Solution:

**Step 1:** Understanding the properties of spark plug insulators. - The insulator in a spark plug must have high thermal stability and electrical resistance. - Alumina ( $\alpha\text{-Al}_2\text{O}_3$ ) is widely



used due to its excellent insulating properties.

**Step 2:** Selecting the correct option. Since  $\alpha\text{-Al}_2\text{O}_3$  is commonly used in spark plug insulators, the correct answer is (b).

#### Quick Tip

- Alumina ( $\alpha\text{-Al}_2\text{O}_3$ ) is a high-performance ceramic with high thermal conductivity and electrical insulation.

---

### 32. In unconventional superconductivity, the pairing interaction is

- (a) Non-phononic
- (b) Phononic
- (c) Photonic
- (d) Non-excitonic

**Correct Answer:** (a) Non-phononic

#### Solution:

**Step 1:** Understanding unconventional superconductivity. - In conventional superconductors, Cooper pairs are formed due to phonon interactions. - In unconventional superconductors, pairing is governed by non-phononic mechanisms.

**Step 2:** Selecting the correct option. Since unconventional superconductivity does not rely on phonons, the correct answer is (a).

#### Quick Tip

- Conventional superconductors: Electron-phonon interactions. - Unconventional superconductors: Other mechanisms (e.g., magnetic fluctuations).

---

### 33. What is the magnetic susceptibility of an ideal superconductor?

- (a) 1
- (b) -1
- (c) 0
- (d) Infinite

**Correct Answer:** (b) -1

**Solution:**

**Step 1:** Understanding magnetic susceptibility. - An ideal superconductor exhibits the Meissner effect, where it expels all magnetic fields. - This results in a magnetic susceptibility ( $\chi$ ) of -1.

**Step 2:** Selecting the correct option. Since an ideal superconductor has  $\chi = -1$ , the correct answer is (b).

**Quick Tip**

- Magnetic susceptibility ( $\chi$ ) for perfect diamagnetism in superconductors is  $-1$ .

---

**34. The Rayleigh scattering loss, which varies as \_\_\_\_\_ in a silica fiber.**

- (a)  $\lambda^0$
- (b)  $\lambda^{-2}$
- (c)  $\lambda^{-4}$
- (d)  $\lambda^{-6}$

**Correct Answer:** (c)  $\lambda^{-4}$

**Solution:**

**Step 1:** Understanding Rayleigh scattering. - Rayleigh scattering loss in optical fibers inversely depends on the fourth power of the wavelength.

**Step 2:** Selecting the correct option. Since Rayleigh scattering follows  $\lambda^{-4}$ , the correct answer is (c).

**Quick Tip**

- Scattering loss in optical fibers follows  $\lambda^{-4}$ , meaning shorter wavelengths scatter more.

---

**35. What is the near field length  $N$  that can be calculated from the relation (if  $D$  is the diameter of the transducer and  $\lambda$  is the wavelength of sound in the material)?**

- (a)  $D^2/2\lambda$

- (b)  $D^2/4\lambda$
- (c)  $2D^2/\lambda$
- (d)  $4D^2/\lambda$

**Correct Answer:** (a)  $D^2/2\lambda$

**Solution:**

**Step 1:** Understanding near field length in acoustics. - The near field length (N) is given by:

$$N = \frac{D^2}{2\lambda}$$

**Step 2:** Selecting the correct option. Since the correct formula is  $D^2/2\lambda$ , the correct answer is (a).

#### Quick Tip

- Near field length (N) determines the focusing and directivity of ultrasonic waves.

**36. Which one of the following represents an open thermodynamic system?**

- (a) Manual ice cream freezer
- (b) Centrifugal pump
- (c) Pressure cooker
- (d) Bomb calorimeter

**Correct Answer:** (b) Centrifugal pump

**Solution:**

**Step 1:** Understanding open thermodynamic systems. - An open system allows mass and energy transfer across its boundary. - Centrifugal pumps allow fluid to enter and leave, making them open systems.

**Step 2:** Selecting the correct option. Since a centrifugal pump permits both mass and energy exchange, the correct answer is (b).

#### Quick Tip

- Open system: Allows mass and energy transfer. - Closed system: Only energy is transferred. - Isolated system: Neither mass nor energy is transferred.

---

**37. In a new temperature scale say  $^{\circ}P$ , the boiling and freezing points of water at one atmosphere are  $100^{\circ}P$  and  $300^{\circ}P$  respectively. Correlate this scale with the Centigrade scale. The reading of  $0^{\circ}P$  on the Centigrade scale is:**

- (a)  $0^{\circ}C$
- (b)  $50^{\circ}C$
- (c)  $100^{\circ}C$
- (d)  $150^{\circ}C$

**Correct Answer:** (d)  $150^{\circ}C$

**Solution:**

**Step 1:** Establishing the correlation formul(a) - We use the linear transformation formula:

$$C = \frac{100}{(300 - 100)}(P - 100)$$

$$C = \frac{100}{200}(P - 100)$$

$$C = 0.5(P - 100)$$

**Step 2:** Calculating for  $0^{\circ}P$ .

$$C = 0.5(0 - 100) = -50^{\circ}C$$

**Step 3:** Selecting the correct option. Since  $0^{\circ}P$  corresponds to  $-50^{\circ}C$ , the correct answer is (d).

**Quick Tip**

- Use linear conversion formulas when correlating temperature scales.

---

**38. Which cross-section of the beam subjected to bending moment is more economical?**

- (a) Rectangular cross-section
- (b) I - cross-section
- (c) Circular cross-section
- (d) Triangular cross-section

**Correct Answer:** (b) I - cross-section

**Solution:**

**Step 1:** Understanding economical beam cross-sections. - The I-section provides maximum strength with minimum material. - This reduces material cost while ensuring high bending resistance.

**Step 2:** Selecting the correct option. Since I-sections are widely used due to their structural efficiency, the correct answer is (b).

**Quick Tip**

- I-beams are widely used in structural applications due to their high strength-to-weight ratio.

---

**39. The velocity of a particle is given by  $V = 4t^3 - 5t^2$ . When does the acceleration of the particle become zero?**

- (a) 8.33 s
- (b) 0.833 s
- (c) 0.0833 s
- (d) 1 s

**Correct Answer:** (b) 0.833 s

**Solution:**

**Step 1:** Finding acceleration. - Acceleration is the derivative of velocity:

$$a = \frac{dV}{dt} = 12t^2 - 10t$$

- Setting acceleration to zero:

$$12t^2 - 10t = 0$$

**Step 2:** Solving for  $t$ .

$$t(12t - 10) = 0$$
$$t = 0, \quad t = \frac{10}{12} = 0.833s$$

**Step 3:** Selecting the correct option. Since acceleration is zero at  $t = 0.833\text{s}$ , the correct answer is (b).

**Quick Tip**

- Acceleration is the derivative of velocity, and setting it to zero gives instantaneous rest points.

---

**40. What will happen if the frequency of power supply in a pure capacitor is doubled?**

- (a) The current will also be doubled
- (b) The current will reduce to half
- (c) The current will remain the same
- (d) The current will increase to four-fold

**Correct Answer:** (a) The current will also be doubled

**Solution:**

**Step 1:** Understanding capacitive reactance. - The current in a capacitor is given by:

$$I = V\omega C$$

where  $\omega = 2\pi f$ .

**Step 2:** Effect of doubling frequency. - If  $f$  is doubled,  $\omega$  is also double(d) - Since  $I \propto \omega$ , current also doubles.

**Step 3:** Selecting the correct option. Since doubling frequency doubles current, the correct answer is (a).

**Quick Tip**

- Capacitive current is proportional to frequency ( $I \propto f$ ).

## PART III

### Food Technology

**41. Tetany is caused by deficiency of:**

- (a) Zinc
- (b) Selenium
- (c) Copper
- (d) Calcium

**Correct Answer:** (d) Calcium

**Solution:**

**Step 1:** Understanding tetany. - Tetany is a condition characterized by muscle spasms due to low levels of ionized calcium in the blood.

**Step 2:** Explanation of incorrect options. - Zinc (a), Selenium (b), Copper (c): Important for metabolism but not directly linked to tetany.

**Step 3:** Selecting the correct option. Since tetany is caused by calcium deficiency, the correct answer is (d) Calcium.

#### Quick Tip

Tetany results from hypocalcemia, leading to muscle spasms and neurological issues.

---

**42. Which of the following are considered as micronutrients?**

- (a) Vitamins and water
- (b) Mineral and protein
- (c) Vitamins and mineral
- (d) Protein and lipids

**Correct Answer:** (c) Vitamins and minerals

**Solution:**

**Step 1:** Understanding micronutrients. - Micronutrients are essential nutrients required in small amounts for metabolic processes.

**Step 2:** Explanation of incorrect options. - Water, protein, and lipids are macronutrients, not micronutrients.

**Step 3:** Selecting the correct option. Since vitamins and minerals are micronutrients, the correct answer is (c) Vitamins and minerals.

#### Quick Tip

Micronutrients (Vitamins and Minerals) are needed in small amounts but are crucial for body functions.

---

#### 43. Excess intake of food rich in phytic acid reduces absorption of:

- (a) Folic acid
- (b) Protein
- (c) Vitamin D
- (d) Minerals

**Correct Answer:** (d) Minerals

#### Solution:

**Step 1:** Understanding phytic acid(d) - Phytic acid, found in grains and legumes, binds to minerals, reducing their absorption.

**Step 2:** Explanation of incorrect options. - Folic acid, protein, and vitamin D are not significantly affected by phytic acid(d)

**Step 3:** Selecting the correct option. Since phytic acid reduces mineral absorption, the correct answer is (d) Minerals.

#### Quick Tip

Phytic acid reduces absorption of iron, zinc, calcium, and magnesium.

---

#### 44. Chelating agents are used to reduce enzymatic browning of food because it reduces availability of the following cofactor:

- (a) Iron
- (b) Copper



- (c) Zinc
- (d) Calcium

**Correct Answer:** (b) Copper

**Solution:**

**Step 1:** Understanding enzymatic browning. - Polyphenol oxidase (PPO), responsible for enzymatic browning, requires copper as a cofactor.

**Step 2:** Explanation of incorrect options. - Iron, Zinc, and Calcium are not primary cofactors for PPO.

**Step 3:** Selecting the correct option. Since copper is required for enzymatic browning, the correct answer is (b) Copper.

**Quick Tip**

Chelating agents like EDTA prevent enzymatic browning by binding copper.

---

**45. Which one of the following lipid molecules exhibit emulsification property?**

- (a) Lecithin
- (b) Unsaturated fatty acids
- (c) Steroids
- (d) Sphingosine

**Correct Answer:** (a) Lecithin

**Solution:**

**Step 1:** Understanding emulsification. - Lecithin, found in egg yolks and soy, is a natural emulsifier that stabilizes mixtures of oil and water.

**Step 2:** Explanation of incorrect options. - Unsaturated fatty acids, steroids, and sphingosine do not act as emulsifiers.

**Step 3:** Selecting the correct option. Since lecithin stabilizes emulsions, the correct answer is (a) Lecithin.

**Quick Tip**

Lecithin is a phospholipid that acts as a natural emulsifier in foods.

---

**46. What is the most important fatty acid for development of brain and function?**

- (a) Linoleic acid
- (b) Stearic acids
- (c) Palmitic acid
- (d) Docosahexaenoic acid

**Correct Answer:** (d) Docosahexaenoic acid

**Solution:**

**Step 1:** Understanding essential fatty acids for brain function. - Docosahexaenoic acid (DHA) is an omega-3 fatty acid essential for brain development and cognitive function.

**Step 2:** Explanation of incorrect options. - Linoleic acid (a): An omega-6 fatty acid but not primarily involved in brain function. - Stearic acid (b) and Palmitic acid (c): Saturated fats with limited role in brain development.

**Step 3:** Selecting the correct option. Since DHA is crucial for brain development, the correct answer is (d) Docosahexaenoic acid(d)

**Quick Tip**

DHA (Docosahexaenoic acid) supports brain function, vision, and neural development, especially in infants.

---

**47. The method of evaluating the quality of a protein is:**

- (a) PDCAAS
- (b) PDDAC
- (c) PAADS
- (d) PCAAS

**Correct Answer:** (a) PDCAAS

**Solution:**

**Step 1:** Understanding protein quality evaluation. - Protein Digestibility-Corrected Amino Acid Score (PDCAAS) is the gold standard for evaluating protein quality based on digestibility and amino acid composition.

**Step 2:** Explanation of incorrect options. - PDDAC, PAADS, and PCAAS are incorrect and do not exist as protein evaluation methods.

**Step 3:** Selecting the correct option. Since PDCAAS is the standard for measuring protein quality, the correct answer is (a) PDCAAS.

#### Quick Tip

PDCAAS evaluates protein quality by considering both digestibility and amino acid profile.

#### 48. Hemicellulose is an example for:

- (a) Low calorie sweetener
- (b) Artificial sweetener
- (c) Homopolysaccharide
- (d) Heteropolysaccharide

**Correct Answer:** (d) Heteropolysaccharide

#### Solution:

**Step 1:** Understanding hemicellulose. - Hemicellulose is a heteropolysaccharide found in plant cell walls, composed of different sugar monomers.

**Step 2:** Explanation of incorrect options. - Low calorie sweeteners (a) and artificial sweeteners (b) are unrelated to hemicellulose. - Homopolysaccharides (c) contain only one type of sugar, whereas hemicellulose contains multiple types.

**Step 3:** Selecting the correct option. Since hemicellulose is a heteropolysaccharide, the correct answer is (d) Heteropolysaccharide.

#### Quick Tip

Hemicellulose is a heteropolysaccharide found in plant cell walls, providing structural support.

#### 49. Which one of the following is not the application of starch in food preparation?

- (a) Thickener

- (b) Shortening agent
- (c) Gelling agent
- (d) Bulking agent

**Correct Answer:** (b) Shortening agent

**Solution:**

**Step 1:** Understanding starch applications. - Starch is widely used as a thickener, gelling agent, and bulking agent in food.

**Step 2:** Explanation of incorrect options. - Thickener (a): Starch thickens soups and sauces. - Gelling agent (c): Starch forms gels in products like pudding. - Bulking agent (d): Starch provides bulk in food formulations.

**Step 3:** Explanation of the correct answer. - Shortening agent (b): Shortening reduces gluten development, which is a role of fats, not starch.

**Step 4:** Selecting the correct option. Since starch does not act as a shortening agent, the correct answer is (b) Shortening agent.

#### Quick Tip

Starch is used as a thickener, gelling agent, and bulking agent, but not as a shortening agent.

---

**50. Low protein diet is recommended for people with the following condition:**

- (a) Marasmus
- (b) Immunodeficiency
- (c) Renal failure
- (d) Kwashiorkor

**Correct Answer:** (c) Renal failure

**Solution:**

**Step 1:** Understanding protein intake in medical conditions. - Renal failure patients require a low-protein diet to reduce kidney workload and prevent toxin buildup.

**Step 2:** Explanation of incorrect options. - Marasmus (a) and Kwashiorkor (d): Protein deficiency disorders requiring high-protein diets. - Immunodeficiency (b): Requires adequate

protein intake for immune function.

**Step 3:** Selecting the correct option. Since renal failure patients require a low-protein diet, the correct answer is (c) Renal failure.

#### Quick Tip

Renal failure patients should limit protein intake to reduce strain on the kidneys.

---

**51. Which one of the following is not true about the naturally occurring colours?**

- (a) Mostly stable at extreme condition during food processing
- (b) It can be isolated from plants
- (c) It can exhibit antioxidant activity
- (d) Also called as pigment

**Correct Answer:** (a) Mostly stable at extreme condition during food processing

**Solution:**

**Step 1:** Understanding naturally occurring colors. - Naturally occurring pigments include carotenoids, anthocyanins, and chlorophylls, which are not always stable under extreme conditions like high heat or pH changes.

**Step 2:** Explanation of incorrect options. - Isolated from plants (b): True, as natural pigments are derived from sources like fruits and vegetables. - Exhibit antioxidant activity (c): Many natural pigments, such as flavonoids, have antioxidant properties. - Also called pigment (d): Natural colors are pigments that give food its color.

**Step 3:** Selecting the correct option. Since natural pigments degrade under extreme processing conditions, the correct answer is (a) Mostly stable at extreme condition during food processing.

#### Quick Tip

Natural pigments can be sensitive to heat, pH, and light, leading to color changes.

---

**52. Which of the following methods is used to measure the water content of food?**

- (a) Formol titration

- (b) Zak's method
- (c) Polarimetry
- (d) Karl Fischer titration

**Correct Answer:** (d) Karl Fischer titration

**Solution:**

**Step 1:** Understanding water content measurement. - Karl Fischer titration (KFT) is a widely used method for accurate determination of water content in food, pharmaceuticals, and chemicals.

**Step 2:** Explanation of incorrect options. - Formol titration (a): Used for measuring protein content. - Zak's method (b): Used for measuring sugar content. - Polarimetry (c): Used for optical activity measurement, not water content.

**Step 3:** Selecting the correct option. Since Karl Fischer titration is the standard method for water content determination, the correct answer is (d) Karl Fischer titration.

#### Quick Tip

Karl Fischer titration is a precise method for measuring moisture content in food and other materials.

---

### 53. Which of the following is a processing contaminant?

- (a) Mycotoxins
- (b) Aflatoxins
- (c) Nitrosamines
- (d) Scombrototoxin

**Correct Answer:** (c) Nitrosamines

**Solution:**

**Step 1:** Understanding processing contaminants. - Processing contaminants are formed during food processing, such as Nitrosamines, which form in cured meats due to nitrate reactions at high temperatures.

**Step 2:** Explanation of incorrect options. - Mycotoxins (a) and Aflatoxins (b): Naturally occurring toxins produced by fungi, not formed during processing. - Scombrototoxin (d): Caused by bacterial spoilage of fish.

**Step 3:** Selecting the correct option. Since Nitrosamines are formed during food processing, the correct answer is (c) Nitrosamines.

**Quick Tip**

Nitrosamines are carcinogenic compounds formed in processed meats due to high-temperature nitrate reactions.

---

**54. Which of the following is an intrinsic parameter that affects microbial growth?**

- (a) Temperature
- (b) Water activity
- (c) Time
- (d) Atmospheric conditions

**Correct Answer:** (b) Water activity

**Solution:**

**Step 1:** Understanding microbial growth parameters. - Intrinsic parameters are properties inherent to the food itself, affecting microbial growth. - Water activity ( $a_w$ ) is a key factor, as microbes require water for survival.

**Step 2:** Explanation of incorrect options. - Temperature (a) and Time (c): External environmental factors, not intrinsic. (c) - Atmospheric conditions (d): Affects microbial growth but is an extrinsic parameter.

**Step 3:** Selecting the correct option. Since water activity is an intrinsic parameter, the correct answer is (b) Water activity.

**Quick Tip**

Water activity ( $a_w$ ) controls microbial growth—lowering it helps in food preservation.

---

**55. Proximate analysis of major components in food generally does not include:**

- (a) Amino acid composition
- (b) Fat
- (c) Carbohydrates

(d) Protein

**Correct Answer:** (a) Amino acid composition

**Solution:**

**Step 1:** Understanding proximate analysis. - Proximate analysis measures the main macronutrient composition in food, including moisture, fat, protein, carbohydrates, and ash.

**Step 2:** Explanation of incorrect options. - Fat (b), Carbohydrates (c), Protein (d): All are part of proximate analysis. - Amino acid composition (a): Not included; instead, protein content is measured as a whole.

**Step 3:** Selecting the correct option. Since amino acid composition is not part of proximate analysis, the correct answer is (a) Amino acid composition.

#### Quick Tip

Proximate analysis measures moisture, fat, protein, carbohydrates, and ash, but not amino acid composition.

---

### 56. What is the main type of microorganism responsible for food poisoning?

(a) Bacteria

(b) Mould

(c) Virus

(d) Parasite

**Correct Answer:** (a) Bacteria

**Solution:**

**Step 1:** Understanding foodborne pathogens. - The primary cause of food poisoning is bacteria, which can contaminate food and produce toxins. - Examples of bacteria causing food poisoning include: - (d)Salmonella - (d)Escherichia coli (E. coli) - (d)Clostridium botulinum - (d)Staphylococcus aureus

**Step 2:** Explanation of incorrect options. - Mould (b): Some moulds produce toxins (mycotoxins), but they are not the primary cause of food poisoning. - Virus (c): Viruses like norovirus and hepatitis A can cause illness, but bacterial contamination is more common. - Parasite (d): Certain parasites ((d)Giardia, (d)Toxoplasma gondii) can cause foodborne



illnesses, but they are less common than bacteria(a)

**Step 3:** Selecting the correct option. Since bacteria are the leading cause of food poisoning, the correct answer is (a) Bacteri(a)

#### Quick Tip

Foodborne bacteria, such as Salmonella and E. coli, are the most common cause of food poisoning.

---

**57. Which of the following is not a major parameter in Sensory food evaluation?**

- (a) Colour
- (b) Length of the fibre
- (c) Texture
- (d) Smell and taste

**Correct Answer:** (b) Length of the fibre

**Solution:**

**Step 1:** Understanding sensory food evaluation. - Sensory evaluation involves color, texture, smell, and taste, as these influence consumer acceptance.

**Step 2:** Explanation of incorrect options. - Colour (a), Texture (c), and Smell and Taste (d) are key sensory parameters.

**Step 3:** Selecting the correct option. - Length of the fibre (b) is not a sensory parameter in food evaluation.

#### Quick Tip

Sensory food evaluation focuses on color, texture, taste, and aroma—not physical measurements like fibre length.

---

**58. Which of the following is mandatory before HACCP certification?**

- (a) GMP
- (b) Risk assessment
- (c) ISO 9000

(d) ISO 22000

**Correct Answer:** (b) Risk assessment

**Solution:**

**Step 1:** Understanding HACCP certification. - HACCP (Hazard Analysis and Critical Control Points) requires risk assessment to identify potential hazards in food production.

**Step 2:** Explanation of incorrect options. - GMP (a): Good Manufacturing Practices support HACCP but are not a direct requirement. - ISO 9000 (c) and ISO 22000 (d): Quality standards, but HACCP primarily requires risk assessment.

**Step 3:** Selecting the correct option. Since risk assessment is the foundation of HACCP, the correct answer is (b) Risk assessment.

**Quick Tip**

HACCP certification ensures food safety by requiring risk assessment and hazard control measures.

---

**59. Food business including small-scale or cottage or Petty food businesses whose annual turnover does not exceed Rs 12 lakhs by default falls under the purview of:**

- (a) Central Licensing Authority
- (b) State Licensing Authority
- (c) Registration Authority
- (d) National Certification Authority

**Correct Answer:** (c) Registration Authority

**Solution:**

**Step 1:** Understanding food business regulations. - Small-scale food businesses are regulated under FSSAI and require registration if turnover is below Rs. 12 lakh.

**Step 2:** Explanation of incorrect options. - Central (a) and State (b) Licensing Authorities: Govern larger businesses. - National Certification Authority (d): Not a recognized authority for food business licensing.

**Step 3:** Selecting the correct option. Since registration authority regulates small food businesses, the correct answer is (c) Registration Authority.

### Quick Tip

Small food businesses with an annual turnover below Rs. 12 lakh must register under FSSAI Registration Authority.

### 60. Which of the following is right about Food Recall?

- (a) Call from the food industry to the consumers to visit the industry
- (b) Recalling the production methods involved in a food industry by the production manager
- (c)

Action taken by a manufacturer or distributor to protect the public from products that may cause health problems

- (d) Action taken to segregate the produced food inside the industry

**Correct Answer:** (c) Action taken by a manufacturer or distributor to protect the public from products that may cause health problems

#### Solution:

**Step 1:** Understanding food recall. - Food recall is a safety measure to remove potentially harmful food products from the market.

**Step 2:** Explanation of incorrect options. - Consumer visit (a): Incorrect, as food recall is about safety. - Production method review (b): Internal process, not a recall. - Segregation inside industry (d): Does not protect consumers from unsafe products.

**Step 3:** Selecting the correct option. Since food recall ensures consumer safety, the correct answer is (c) Action taken by a manufacturer or distributor to protect the public from products that may cause health problems.

### Quick Tip

A food recall is initiated to remove unsafe food from the market, preventing health risks.

### 61. CCP in HACCP stands for:

- (a) Cross contact points
- (b) Critical control points
- (c) Critical contact points

(d) Critical certification points

**Correct Answer:** (b) Critical control points

**Solution:**

**Step 1:** Understanding HACCP and CCP. - HACCP (Hazard Analysis and Critical Control Points) is a food safety management system. - CCP (Critical Control Points) are specific stages in food production where hazards must be controlled to prevent contamination.

**Step 2:** Explanation of incorrect options. - Cross contact points (a): Not a HACCP term; refers to allergen cross-contact. - Critical contact points (c): Incorrect term; control points are the correct term. - Critical certification points (d): No such terminology in HACCP.

**Step 3:** Selecting the correct option. Since CCP (Critical Control Points) are essential for food safety, the correct answer is (b) Critical control points.

#### Quick Tip

CCP (Critical Control Points) are steps in food processing where hazards must be controlled to ensure food safety.

---

**62. The main objective of ISO 22000 is to:**

- (a) Increase the employee productivity
- (b) Increase the employee morale
- (c) To certify the plant
- (d) To establish a food safety management system

**Correct Answer:** (d) To establish a food safety management system

**Solution:**

**Step 1:** Understanding ISO 22000. - ISO 22000 is an international standard for food safety management systems. - It ensures that food products meet safety and quality standards.

**Step 2:** Explanation of incorrect options. - Employee productivity (a) and Employee morale (b): Not the primary focus of ISO 22000. - Certify the plant (c): Certification is an outcome, but the main purpose is establishing food safety management.

**Step 3:** Selecting the correct option. Since ISO 22000 focuses on food safety management, the correct answer is (d) To establish a food safety management system.

### Quick Tip

ISO 22000 is an international standard for food safety management, ensuring safe production and handling.

### 63. Which is the main index organism to achieve complete safety of milk in pasteurization of milk?

- (a) (d)Mycobacterium tuberculosis
- (b) (d)Staphylococcus Aureus
- (c) (d)E. Coli
- (d) (d)Listeria Monocytogenes

**Correct Answer:** (a) (d)Mycobacterium tuberculosis

#### **Solution:**

**Step 1:** Understanding pasteurization. - Pasteurization is a heat treatment process that kills pathogenic bacteria in milk. - The main target organism in pasteurization is (d)Mycobacterium tuberculosis.

**Step 2:** Explanation of incorrect options. - (d)Staphylococcus Aureus (b) and (d)Listeria Monocytogenes (d): Can be found in milk but are not the main index organisms. - (d)E. Coli (c): Indicator of fecal contamination, not the primary target of pasteurization.

**Step 3:** Selecting the correct option. Since pasteurization is designed to eliminate (d)Mycobacterium tuberculosis, the correct answer is (a) (d)Mycobacterium tuberculosis.

### Quick Tip

Pasteurization of milk aims to eliminate (d)Mycobacterium tuberculosis, ensuring microbial safety.

### 64. "Date of manufacture" indicates the:

- (a) Date on which the food is procured
- (b) Date on which the food becomes the product as described
- (c) Date on which the food is placed in container in which it will be ultimately sold

(d) Date on which it is packed

**Correct Answer:** (b) Date on which the food becomes the product as described

**Solution:**

**Step 1:** Understanding the term "Date of manufacture". - Date of manufacture refers to the date on which the food product is fully processed and meets the described specifications.

**Step 2:** Explanation of incorrect options. - Procurement date (a): Refers to the date of raw material acquisition, not manufacture. - Packaging date (d): Date of packing, which may be different from manufacturing. - Container placement date (c): Not a standard term in food labeling.

**Step 3:** Selecting the correct option. Since manufacturing is the process of making the final product, the correct answer is (b) Date on which the food becomes the product as describe(d)

#### Quick Tip

The date of manufacture marks the completion of food processing, different from the packaging date.

---

**65. A standard practice \_\_\_\_\_, which restores nutrients that were lost in processing to near original levels.**

- (a) Ergonomics
- (b) Functional
- (c) Fortification
- (d) Enrichment

**Correct Answer:** (d) Enrichment

**Solution:**

**Step 1:** Understanding enrichment. - Enrichment is the process of restoring nutrients lost during food processing to near original levels.

**Step 2:** Explanation of incorrect options. - Ergonomics (a): Related to workplace design, not nutrition. - Functional (b): Refers to foods with added health benefits, not nutrient restoration. - Fortification (c): Adds extra nutrients beyond original levels, while enrichment restores lost nutrients.

**Step 3:** Selecting the correct option. Since enrichment restores lost nutrients, the correct answer is (d) Enrichment.

**Quick Tip**

Enrichment restores lost nutrients, whereas fortification adds extra nutrients not originally present.

---

**66. What is produced in a calf's stomach to help curdle milk and used in the production of cheese?**

- (a) chymosin
- (b) bacteriophage
- (c) antibiotic
- (d) pasteurization

**Correct Answer:** (a) chymosin

**Solution:**

**Step 1:** Understanding chymosin and its role in cheese production. - Chymosin (rennin) is an enzyme found in a calf's stomach that helps curdle milk by breaking down casein proteins. - It is essential for cheese production as it coagulates milk into curds.

**Step 2:** Explanation of incorrect options. - Bacteriophage (b): A virus that infects bacteria, not involved in milk curdling. - Antibiotic (c): Kills bacteria but does not curdle milk. - Pasteurization (d): A heat treatment process to kill harmful microorganisms, not an enzyme.

**Step 3:** Selecting the correct option. Since chymosin curdles milk and is used in cheese-making, the correct answer is (a) chymosin.

**Quick Tip**

Chymosin (rennin) is a key enzyme in cheese-making, helping curdle milk by breaking down casein proteins.

---

**67. Fruit juices are deaerated before being allowed into the pasteuriser in order to:**

- (a) Reduce fouling of pasteuriser

- (b) Reduce oxidation deterioration
- (c) Increase the rate of heat transfer
- (d) Decrease the rate of heat transfer

**Correct Answer:** (b) Reduce oxidation deterioration

**Solution:**

**Step 1:** Understanding the purpose of deaeration in juice processing. - Deaeration removes dissolved oxygen from fruit juices, preventing oxidation and preserving quality and nutrients.

**Step 2:** Explanation of incorrect options. - Reduce fouling (a): Deaeration does not affect pasteurizer fouling significantly. - Increase/decrease heat transfer (C and D): Heat transfer is influenced by viscosity, not deaeration.

**Step 3:** Selecting the correct option. Since oxidation deterioration is reduced through deaeration, the correct answer is (b) Reduce oxidation deterioration.

#### Quick Tip

Deaeration in juice processing helps prevent oxidation, preserving flavor, color, and nutrients.

---

### 68. Which of the following foods cannot be treated at high pressure?

- (a) Bread
- (b) Meat
- (c) Fruit juice
- (d) Jam

**Correct Answer:** (a) Bread

**Solution:**

**Step 1:** Understanding high-pressure processing (HPP). - HPP is used to kill pathogens while preserving food quality. - Bread cannot withstand high pressure as it affects texture and structure.

**Step 2:** Explanation of incorrect options. - Meat (b), Fruit juice (c), and Jam (d): These can be processed using HPP.

**Step 3:** Selecting the correct option. Since bread loses texture under high pressure, the correct answer is (a) Bread.



### Quick Tip

High-pressure processing (HPP) is effective for liquids and soft foods, but not suitable for baked goods.

**69. Which of the following food preservation methods are suitable to reduce the loss of nutrients when preparing fruits and vegetables?**

- (a) Freezing
- (b) Using preservatives
- (c) Drying and blanching
- (d) All of the above

**Correct Answer:** (d) All of the above

### Solution:

**Step 1:** Understanding nutrient preservation methods. - Freezing (a): Preserves most nutrients with minimal degradation. - Preservatives (b): Can extend shelf life and prevent nutrient breakdown. - Drying and Blanching (c): Reduce moisture, slowing microbial spoilage.

**Step 2:** Selecting the correct option. Since all listed methods help reduce nutrient loss, the correct answer is (d) All of the above.

### Quick Tip

Freezing, drying, and blanching are common preservation methods that help retain nutrients in fruits and vegetables.

**70. In freeze drying, removal of moisture is due to:**

- (a) Boiling
- (b) Condensation
- (c) Sublimation
- (d) Pressure reduction

**Correct Answer:** (c) Sublimation

**Solution:**

**Step 1:** Understanding freeze-drying. - Freeze-drying (lyophilization) removes moisture by sublimation, where ice converts directly into vapor without becoming liquid.

**Step 2:** Explanation of incorrect options. - Boiling (a): Requires high temperatures, which is not used in freeze-drying. - Condensation (b): Involves cooling vapor into liquid, opposite of drying. - Pressure reduction (d): Helps with sublimation but is not the primary mechanism.

**Step 3:** Selecting the correct option. Since sublimation is the key process in freeze-drying, the correct answer is (c) Sublimation.

**Quick Tip**

Freeze-drying (lyophilization) preserves food by removing moisture through sublimation, maintaining structure and nutrients.

---

**71. The water activity of the food product at the end of constant drying rate is:**

- (a) Less than 1
- (b) Remains constant at 1
- (c) Equals to zero
- (d) Drops below 2

**Correct Answer:** (a) Less than 1

**Solution:**

**Step 1:** Understanding water activity ( $a_w$ ). - Water activity ( $a_w$ ) is a measure of available water for microbial growth. - Fresh food has a water activity close to 1, but drying reduces it.

**Step 2:** Explanation of incorrect options. - Remains constant at 1 (b): Incorrect, as drying removes moisture, reducing  $a_w$ . - Equals to zero (c): Even completely dried food retains some moisture, so  $a_w \neq 0$ . - Drops below 2 (d): Water activity is measured between 0 and 1, not beyond this range.

**Step 3:** Selecting the correct option. Since drying lowers the water activity to less than 1, the correct answer is (a) Less than 1.

### Quick Tip

Water activity ( $a_w$ ) is reduced during drying, limiting microbial growth and enhancing food preservation.

**72. In high fructose corn syrup production, the enzyme used for the conversion of glucose to fructose is:**

- (a) Isomerase
- (b) Invertase
- (c) Amylase
- (d) Epimerase

**Correct Answer:** (a) Isomerase

**Solution:**

**Step 1:** Understanding enzymatic conversion. - Glucose isomerase is the enzyme responsible for converting glucose into fructose, a key step in high fructose corn syrup (HFCS) production.

**Step 2:** Explanation of incorrect options. - Invertase (b): Converts sucrose into glucose and fructose, not glucose to fructose. - Amylase (c): Breaks down starch into maltose and glucose. - Epimerase (d): Changes stereochemistry but does not perform glucose-to-fructose conversion.

**Step 3:** Selecting the correct option. Since glucose isomerase catalyzes glucose-to-fructose conversion, the correct answer is (a) Isomerase.

### Quick Tip

Glucose isomerase is widely used in high fructose corn syrup (HFCS) production to convert glucose into fructose.

**73. Unplanned crystallization of sugar in a confectionery is called:**

- (a) Winnowing
- (b) Panning

- (c) Fudging
- (d) Engrossing

**Correct Answer:** (c) Fudging

**Solution:**

**Step 1:** Understanding sugar crystallization in confectionery. - Fudging refers to the unplanned crystallization of sugar in confectionery, causing texture defects.

**Step 2:** Explanation of incorrect options. - Winnowing (a): Process of removing husks from grains or cocoa beans. - Panning (b): Used in coating confections like chocolate-covered nuts. - Engrossing (d): Not related to crystallization.

**Step 3:** Selecting the correct option. Since fudging leads to unwanted sugar crystallization, the correct answer is (c) Fudging.

#### Quick Tip

Fudging is an undesirable sugar crystallization process affecting the texture of confections.

---

#### 74. What is the form of iodine in iodized salt?

- (a)  $I_2$
- (b)  $KIO_3$
- (c) KI
- (d) NaI

**Correct Answer:** (c) KI

**Solution:**

**Step 1:** Understanding iodized salt. - Potassium iodide (KI) is commonly used in iodized salt as it is stable and easily absorbed by the body.

**Step 2:** Explanation of incorrect options. -  $I_2$  (a): Molecular iodine, unstable for iodized salt. -  $KIO_3$  (b): Used in some cases but converts to KI in solution. - NaI (d): Less commonly used than KI.

**Step 3:** Selecting the correct option. Since potassium iodide (KI) is widely used in iodized salt, the correct answer is (c) KI.

### Quick Tip

Potassium iodide (KI) is the most common form of iodine used in iodized salt to prevent iodine deficiency.

#### 75. Tocopherol is an example of:

- (a) Anticaking agent
- (b) Flavouring agent
- (c) Antioxidant
- (d) None of the above

**Correct Answer:** (c) Antioxidant

#### Solution:

**Step 1:** Understanding tocopherols. - Tocopherols (Vitamin E) are natural antioxidants that prevent oxidative spoilage in food and oils.

**Step 2:** Explanation of incorrect options. - Anticaking agent (a): Prevents clumping, not oxidation. - Flavouring agent (b): Tocopherols do not add flavor. - None of the above (d): Incorrect, as tocopherols are antioxidants.

**Step 3:** Selecting the correct option. Since tocopherols act as antioxidants, the correct answer is (c) Antioxidant.

### Quick Tip

Tocopherols (Vitamin E) are natural antioxidants that prevent fat oxidation in food.

#### 76. At which temperature is frozen storage generally operated?

- (a)  $-0^{\circ}\text{C}$
- (b)  $-18^{\circ}\text{C}$
- (c)  $-50^{\circ}\text{C}$
- (d)  $-60^{\circ}\text{C}$

**Correct Answer:** (b)  $-18^{\circ}\text{C}$

#### Solution:

**Step 1:** Understanding frozen storage temperatures. -  $-18^{\circ}\text{C}$  is the standard temperature for frozen food storage, preventing microbial growth.

**Step 2:** Explanation of incorrect options. -  $-0^{\circ}\text{C}$  (a): Insufficient for long-term preservation.  
-  $-50^{\circ}\text{C}$  and  $-60^{\circ}\text{C}$  (C and D): Used in specialized cryogenic storage, not general frozen storage.

**Step 3:** Selecting the correct option. Since  $-18^{\circ}\text{C}$  is the standard frozen storage temperature, the correct answer is (b)  $-18^{\circ}\text{C}$ .

#### Quick Tip

Frozen storage is maintained at  $-18^{\circ}\text{C}$  to prevent microbial growth and preserve food quality.

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**77. A solution is made by dissolving 1 kilo mole of solute in 2000 kg of solvent. The molality of the solution is:**

- (a) 2
- (b) 1
- (c) 0.5
- (d) 1.5

**Correct Answer:** (c) 0.5

**Solution:**

**Step 1:** Understanding molality ( $m$ ). - Molality is defined as:

$$m = \frac{\text{moles of solute}}{\text{kg of solvent}}$$

- Given: - Moles of solute = 1 kmol = 1000 moles - Mass of solvent = 2000 kg

**Step 2:** Applying the formula

$$m = \frac{1000}{2000} = 0.5 \text{ mol/kg}$$

**Step 3:** Selecting the correct option. Since the calculated molality is 0.5 mol/kg, the correct answer is (c) 0.5.

### Quick Tip

Molality ( $m$ ) is expressed in moles of solute per kg of solvent and is used in colligative property calculations.

**78. A very dilute solution is prepared by dissolving  $x_1$  mole of solute in  $x_2$  mole of a solvent. The mole fraction of solute is approximately equal to:**

- (a)  $\frac{x_1}{x_2}$
- (b)  $\frac{x_2}{x_1}$
- (c)  $1 - \frac{x_1}{x_2}$
- (d)  $\frac{1}{x_2}$

**Correct Answer:** (a)  $\frac{x_1}{x_2}$

**Solution:**

**Step 1:** Understanding mole fraction. - Mole fraction of solute ( $X_s$ ) is given by:

$$X_s = \frac{x_1}{x_1 + x_2}$$

- For a very dilute solution,  $x_1 \ll x_2$ , so:

$$X_s \approx \frac{x_1}{x_2}$$

**Step 2:** Selecting the correct option. Since the mole fraction of solute approximates to  $\frac{x_1}{x_2}$ , the correct answer is (a)  $\frac{x_1}{x_2}$ .

### Quick Tip

For very dilute solutions, the mole fraction of solute simplifies to  $\frac{x_1}{x_2}$ , as  $x_1$  is negligible.

**79. The increase in the temperature of the aqueous solution will result in decrease of its:**

- (a) weight % of the solute
- (b) mole fraction of the solute
- (c) molarity
- (d) molality

**Correct Answer:** (c) molarity

**Solution:**

**Step 1:** Understanding temperature effects on solution concentration. - Molarity ( $M$ ) is defined as:

$$M = \frac{\text{moles of solute}}{\text{liters of solution}}$$

- As temperature increases, the volume of solution expands, decreasing molarity.

**Step 2:** Explanation of incorrect options. - Weight % (a) and Mole fraction (b): Independent of volume changes. - Molality (d): Defined per kg of solvent, unaffected by temperature.

**Step 3:** Selecting the correct option. Since molarity depends on solution volume, which increases with temperature, the correct answer is (c) molarity.

**Quick Tip**

Molarity ( $M$ ) decreases with increasing temperature because solution volume expands.

**80. What percent of Ca by weight is present in  $CaCO_3$  ?**

- (a) 40
- (b) 48
- (c) 96
- (d) 12

**Correct Answer:** (a) 40

**Solution:**

**Step 1:** Calculating the percentage of calcium in  $CaCO_3$ . - Molar mass of  $CaCO_3$  =  $40 + 12 + (16 \times 3) = 100$  g/mol - Percentage of Ca:

$$\frac{40}{100} \times 100 = 40\%$$

**Step 2:** Selecting the correct option. Since Ca makes up 40% of  $CaCO_3$ , the correct answer is (a) 40.

**Quick Tip**

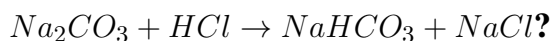
To find elemental composition in a compound, use:

$$\frac{\text{Atomic mass of element}}{\text{Molecular mass of compound}} \times 100$$



---

**81. What is the equivalent weight of  $Na_2CO_3$  in the reaction, represented by**



- (a) 53
- (b) 5.3
- (c) 106
- (d) 10.6

**Correct Answer:** (a) 53

**Solution:**

**Step 1:** Understanding equivalent weight. - Equivalent weight is given by:

$$\frac{\text{Molar mass}}{\text{Number of replaceable } H^+ \text{ ions accepted or donated}}$$

- Molar mass of  $Na_2CO_3 = 23 \times 2 + 12 + (16 \times 3) = 106 \text{ g/mol}$  - Since  $Na_2CO_3$  reacts with one mole of HCl, it donates one  $CO_3^{2-}$  per mole. - Equivalent weight:

$$\frac{106}{2} = 53$$

**Step 2:** Selecting the correct option. Since the equivalent weight of  $Na_2CO_3$  is 53 g/mol, the correct answer is (a) 53.

#### Quick Tip

Equivalent weight is found by:

$$\frac{\text{Molecular weight}}{\text{Number of replaceable } H^+ \text{ or } OH^- \text{ ions}}$$

---

**82. Multistage compressors are used in industry because they:**

- (a) reduce the cost of compressor
- (b) reduce the size requirement
- (c) resemble closely to isothermal compression
- (d) are easy to control

**Correct Answer:** (c) resemble closely to isothermal compression

**Solution:**

**Step 1:** Understanding multistage compression. - Multistage compressors are used to compress gases in stages, cooling between each stage. - This makes the process more efficient and thermally controlled, resembling isothermal compression.

**Step 2:** Explanation of incorrect options. - Reduce cost (a): Multistage compressors are expensive due to complexity. - Reduce size (b): They often require more space due to additional components. - Easy to control (d): Control is more complex due to multiple stages.

**Step 3:** Selecting the correct option. Since multistage compression helps achieve a process closer to isothermal conditions, the correct answer is (c) resemble closely to isothermal compression.

#### Quick Tip

Multistage compressors are preferred because they reduce work done, improve efficiency, and resemble isothermal compression.

---

### 83. At which of the following conditions is it easy to control Net Positive Suction Head (NPSH) of a centrifugal pump?

- (a) greater than the vapour pressure of the liquid
- (b) less than the vapour pressure of the liquid
- (c) equal to the vapour pressure of the liquid
- (d) less than barometric pressure

**Correct Answer:** (a) greater than the vapour pressure of the liquid

#### Solution:

**Step 1:** Understanding Net Positive Suction Head (NPSH). - NPSH is a measure of available pressure above the liquid's vapour pressure. - For proper pump operation, NPSH must be greater than vapour pressure to prevent cavitation.

**Step 2:** Explanation of incorrect options. - (b) and (c): If NPSH is less than or equal to vapour pressure, cavitation occurs, damaging the pump. - (d): Less than barometric pressure is irrelevant to NPSH control.

**Step 3:** Selecting the correct option. Since NPSH must be greater than vapour pressure to

prevent cavitation, the correct answer is (a) greater than the vapour pressure of the liquid

**Quick Tip**

To avoid cavitation, always ensure NPSH  $\geq$  vapour pressure of the liquid

**84. Assuming flow to be laminar, if the diameter of the pipe is halved, then the pressure drop will:**

- (a) increase
- (b) decrease
- (c) remain same
- (d) be quadrupled

**Correct Answer:** (d) be quadrupled

**Solution:**

**Step 1:** Understanding pressure drop in laminar flow. - According to Hagen-Poiseuille equation, pressure drop ( $\Delta P$ ) in laminar flow is given by:

$$\Delta P \propto \frac{1}{d^4}$$

- If diameter is halved, pressure drop becomes:

$$\left( \frac{1}{(d/2)^4} \right) = 4 \times \Delta P$$

**Step 2:** Selecting the correct option. Since pressure drop increases fourfold when diameter is halved, the correct answer is (d) be quadrupled

**Quick Tip**

For laminar flow, pressure drop is inversely proportional to  $d^4$ , meaning smaller pipes create much higher pressure drop.

**85. Which type of pump is used for the transfer of solution of thick slurry?**

- (a) reciprocating
- (b) gear
- (c) diaphragm

(d) centrifugal

**Correct Answer:** (c) diaphragm

**Solution:**

**Step 1:** Understanding slurry transfer. - Diaphragm pumps are ideal for thick slurries due to their positive displacement mechanism.

**Step 2:** Explanation of incorrect options. - Reciprocating (a): High pressure but not ideal for slurries. - Gear (b): Used for lubricants, not thick slurries. - Centrifugal (d): Works for thin fluids, not high-viscosity slurries.

**Step 3:** Selecting the correct option. Since diaphragm pumps handle thick slurries efficiently, the correct answer is (c) diaphragm.

**Quick Tip**

For thick slurries, use diaphragm or peristaltic pumps instead of centrifugal pumps.

---

**86. Cavitation in a pump creates many undesirable effects. Out of the following, which is NOT an undesirable effect created by cavitation?**

- (a) Decrease in effect
- (b) Increase in thrust
- (c) Develops noise
- (d) Develops high pressure

**Correct Answer:** (d) Develops high pressure

**Solution:**

**Step 1:** Understanding cavitation effects. - Cavitation occurs when local pressure drops below vapour pressure, forming bubbles that collapse violently. - This causes: - Decreased efficiency (a) - Increased thrust forces (b) - Loud noise and vibrations (c)

**Step 2:** Explanation of incorrect options. - (a), (b), and (c) are all harmful effects of cavitation. - (d) High pressure is NOT an effect of cavitation; instead, cavitation leads to local pressure drop.

**Step 3:** Selecting the correct option. Since high pressure is NOT a consequence of cavitation, the correct answer is (d) Develops high pressure.

### Quick Tip

Cavitation causes noise, vibrations, and efficiency loss, but it does NOT increase pressure.

### 87. How does the head loss in turbulent flow in a pipe vary?

- (a) directly as the velocity
- (b) inversely as the square of the velocity
- (c) approximately as the square of the velocity
- (d) inversely as the square of the diameter

**Correct Answer:** (c) approximately as the square of the velocity

#### Solution:

**Step 1:** Understanding head loss in turbulent flow. - According to the Darcy-Weisbach equation, the head loss ( $h_f$ ) due to friction in turbulent flow is:

$$h_f \propto \frac{v^2}{d}$$

where  $v$  is velocity and  $d$  is pipe diameter.

**Step 2:** Explanation of incorrect options. - (a) Directly as velocity: Incorrect, as head loss follows a square relationship with velocity. - (b) Inversely as square of velocity: Incorrect, as increasing velocity increases head loss. - (d) Inversely as square of diameter: Partially correct but does not fully describe velocity dependence.

**Step 3:** Selecting the correct option. Since head loss is approximately proportional to the square of velocity, the correct answer is (c) approximately as the square of the velocity.

### Quick Tip

In turbulent flow, head loss varies as  $v^2$  and inversely with pipe diameter  $d$ .

### 88. Power required by a centrifugal pump is proportional to (Where, D = diameter, N = rpm):

- (a)  $N^2 D^3$
- (b)  $N D^2$

(c)  $N^2D$

(d)  $N^3D$

**Correct Answer:** (d)  $N^3D$

**Solution:**

**Step 1:** Understanding pump power requirement. - Power ( $P$ ) in a centrifugal pump is proportional to:

$$P \propto N^3D$$

where: -  $N$  = rotational speed (rpm), -  $D$  = diameter of impeller.

**Step 2:** Explanation of incorrect options. - (a)  $N^2D^3$ , (b)  $ND^2$ , (c)  $N^2D$ : These do not match the cubic dependency of power on rotational speed.

**Step 3:** Selecting the correct option. Since power varies as  $N^3D$ , the correct answer is (d)  $N^3D$ .

#### Quick Tip

For centrifugal pumps, power requirement follows  $P \propto N^3D$ , meaning higher speeds require exponentially more power.

---

**89. Apples are wrapped in waxed paper to:**

(a) Prevent sunlight from changing its colour

(b) Prevent aerobic respiration

(c) Prevent injury

(d) To make it attractive

**Correct Answer:** (b) Prevent aerobic respiration

**Solution:**

**Step 1:** Understanding the role of waxed paper. - Wax limits oxygen exchange, reducing aerobic respiration, which slows down ripening and spoilage.

**Step 2:** Explanation of incorrect options. - (a) Preventing sunlight color change: Sunlight has minimal effect due to the thick skin of apples. - (c) Preventing injury: Packaging methods, not wax, protect against injury. - (d) Making it attractive: Aesthetic appeal is a secondary reason.

**Step 3:** Selecting the correct option. Since waxed paper reduces aerobic respiration, the correct answer is (b) Prevent aerobic respiration.

**Quick Tip**

Waxed coatings on fruits reduce respiration, slow ripening, and extend shelf life.

---

**90. Which of the following is a unique example of emulsion technology?**

- (a) Butter making
- (b) Ice cream preparation
- (c) Cream separation
- (d) Chips making

**Correct Answer:** (a) Butter making

**Solution:**

**Step 1:** Understanding emulsions. - An emulsion is a mixture of two immiscible liquids, such as oil and water. - Butter formation involves phase inversion, converting an oil-in-water emulsion (milk) into a water-in-oil emulsion (butter).

**Step 2:** Explanation of incorrect options. - (b) Ice cream preparation: Uses emulsifiers but is not a true emulsion-based process. - (c) Cream separation: Involves centrifugation, not emulsion formation. - (d) Chips making: Not related to emulsions.

**Step 3:** Selecting the correct option. Since butter making is a clear example of emulsion formation, the correct answer is (a) Butter making.

**Quick Tip**

Butter is a water-in-oil emulsion, whereas milk and cream are oil-in-water emulsions.

---

**91. In which of the following different plastics are combined to get certain desirable properties?**

- (a) Monomers
- (b) Plasticizers
- (c) Homopolymer

(d) Copolymer

**Correct Answer:** (d) Copolymer

**Solution:**

**Step 1:** Understanding copolymers. - Copolymers are formed by polymerizing two or more different monomers, giving them enhanced properties.

**Step 2:** Explanation of incorrect options. - (a) Monomers: Individual molecules that form polymers, but not combinations. - (b) Plasticizers: Additives that enhance flexibility, not structural combinations. - (c) Homopolymer: Made of a single monomer type, unlike copolymers.

**Step 3:** Selecting the correct option. Since copolymers combine different monomers for better properties, the correct answer is (d) Copolymer.

#### Quick Tip

Copolymers provide a mix of flexibility, strength, and thermal resistance by combining different monomers.

---

**92. Which of the following is a secondary refrigerant?**

(a)  $\text{NH}_3$

(b)  $\text{H}_2\text{O}$

(c)  $\text{CO}_2$

(d)  $\text{R}_{12}$

**Correct Answer:** (b)  $\text{H}_2\text{O}$

**Solution:**

**Step 1:** Understanding primary and secondary refrigerants. - Primary refrigerants undergo phase change to absorb heat directly (e.g.,  $\text{NH}_3$ ,  $\text{CO}_2$ ,  $\text{R}_{12}$ ). - Secondary refrigerants are used to transfer heat from the cooling space to the primary refrigerant.

**Step 2:** Explanation of incorrect options. - (a)  $\text{NH}_3$  (Ammonia): A primary refrigerant used in absorption and vapor compression systems. - (c)  $\text{CO}_2$  (Carbon dioxide): A primary refrigerant used in cascade refrigeration systems. - (d)  $\text{R}_{12}$  (Dichlorodifluoromethane): A primary refrigerant, now phased out due to ozone depletion concerns.

**Step 3:** Selecting the correct option. Since water ( $\text{H}_2\text{O}$ ) is used as a secondary refrigerant in



chilled water systems, the correct answer is (b)  $H_2O$ .

#### Quick Tip

Secondary refrigerants (e.g., water, brine) do not undergo phase change but help transport cooling energy efficiently.

---

**93. Which of the following evaporators is always kept filled with liquid refrigerant?**

- (a) Plate
- (b) Fin and tube
- (c) Flooded
- (d) Dry expansion

**Correct Answer:** (c) Flooded

#### Solution:

**Step 1:** Understanding types of evaporators. - Flooded evaporators are always filled with liquid refrigerant, ensuring efficient heat transfer.

**Step 2:** Explanation of incorrect options. - (a) Plate and (b) Fin and tube: Used in air conditioning but do not remain fully filled - (d) Dry expansion: Uses controlled refrigerant flow, not full immersion.

**Step 3:** Selecting the correct option. Since flooded evaporators are always filled with refrigerant, the correct answer is (c) Flooded

#### Quick Tip

Flooded evaporators improve efficiency by ensuring continuous liquid contact with heat exchanger surfaces.

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**94. In ball mill, at which speed will there be centrifugation?**

- (a) Operating
- (b) Normal
- (c) Critical
- (d) Below normal

**Correct Answer:** (c) Critical

**Solution:**

**Step 1:** Understanding ball mill operation. - At critical speed, the centrifugal force dominates, preventing grinding action.

**Step 2:** Explanation of incorrect options. - (a) Operating speed: Normally lower than critical speed - (b) Normal speed: Allows cascading motion for grinding. - (d) Below normal: No centrifugation occurs.

**Step 3:** Selecting the correct option. Since centrifugation occurs at critical speed, the correct answer is (c) Critical.

**Quick Tip**

In ball mills, at critical speed, grinding media stick to the wall due to centrifugal force.

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**95. If added sugar appears first or second on a food label list for a packaged food, it means:**

- (a) List is in alphabetical
- (b) It's high in sugar
- (c) It's low in sugar
- (d) Position on the list is arbitrary

**Correct Answer:** (b) It's high in sugar

**Solution:**

**Step 1:** Understanding food label ingredients. - Ingredients are listed in descending order by weight. - If sugar appears first or second, it means the product contains a large amount of sugar.

**Step 2:** Explanation of incorrect options. - (a) Alphabetical: Ingredients are ordered by quantity, not alphabetically. - (c) Low sugar: Opposite of the actual interpretation. - (d) Arbitrary position: The position is strictly based on weight.

**Step 3:** Selecting the correct option. Since sugar appears early in high-sugar products, the correct answer is (b) It's high in sugar.

### Quick Tip

On food labels, ingredients are listed by weight, so early-listed ingredients make up a significant portion.

**96. Angle formed by pouring flour as a heap on a flat surface is known as:**

- (a) Contact angle
- (b) Angle of repose
- (c) Angle of rip
- (d) Critical angle

**Correct Answer:** (b) Angle of repose

**Solution:**

**Step 1:** Understanding the angle of repose. - The angle of repose is the maximum angle at which granular material can rest before sliding.

**Step 2:** Explanation of incorrect options. - (a) Contact angle: Related to liquid adhesion, not granular flow. - (c) Angle of rip: No such technical term in this context. - (d) Critical angle: A general term, but not specific to granular material.

**Step 3:** Selecting the correct option. Since the natural piling angle of granular materials is called the angle of repose, the correct answer is (b) Angle of repose.

### Quick Tip

The angle of repose depends on particle size, shape, and cohesion. It determines how materials like sand or flour pile up.

**97. In which of the following evaporators can fruit juices be concentrated?**

- (a) Long tube
- (b) High pressure
- (c) Falling film
- (d) Crude filter paper

**Correct Answer:** (c) Falling film

**Solution:**

**Step 1:** Understanding juice concentration methods. - Falling film evaporators allow gentle concentration with minimal heat exposure, preserving flavor and nutrients.

**Step 2:** Explanation of incorrect options. - (a) Long tube: Suitable for industrial applications but less efficient for heat-sensitive juices. - (b) High pressure: Not a conventional method for juice evaporation. - (d) Crude filter paper: Not an evaporator.

**Step 3:** Selecting the correct option. Since falling film evaporators efficiently concentrate fruit juices, the correct answer is (c) Falling film.

**Quick Tip**

Falling film evaporators prevent overheating, making them ideal for heat-sensitive liquids like fruit juices.

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**98. Heat-sensitive materials with high heat of vaporization may be economically separated using:**

- (a) Liquid extraction
- (b) Distillation
- (c) Evaporation
- (d) Adsorption

**Correct Answer:** (c) Evaporation

**Solution:**

**Step 1:** Understanding heat-sensitive separation techniques. - Evaporation allows gentle removal of solvents, minimizing thermal degradation.

**Step 2:** Explanation of incorrect options. - (a) Liquid extraction: Useful for separation but not for heat-sensitive materials. - (b) Distillation: Requires higher temperatures, which can degrade heat-sensitive substances. - (d) Adsorption: Used for gas separations and purifications, not for high heat of vaporization.

**Step 3:** Selecting the correct option. Since evaporation minimizes thermal damage, the correct answer is (c) Evaporation.

### Quick Tip

For heat-sensitive materials, low-temperature evaporation techniques like vacuum evaporation are used.

#### 99. Vertical screw mixers are used for mixing of:

- (a) High viscous liquids
- (b) Low viscous liquids
- (c) Moderate viscous fluids
- (d) Dry solids

**Correct Answer:** (d) Dry solids

#### Solution:

**Step 1:** Understanding vertical screw mixers. - Vertical screw mixers are designed for powdery and granular dry solids, ensuring homogeneous mixing.

**Step 2:** Explanation of incorrect options. - (a) High viscous liquids: Require agitated tank mixers. - (b) Low viscous liquids: Best mixed using paddle or propeller mixers. - (c) Moderate viscous fluids: Better handled by turbine mixers.

**Step 3:** Selecting the correct option. Since vertical screw mixers are best for dry solids, the correct answer is (d) Dry solids.

### Quick Tip

Vertical screw mixers are commonly used in food, cement, and pharmaceutical industries for powder mixing.

#### 100. Zero energy cool chambers work on the principle of \_\_\_\_\_ cooling.

- (a) Hydro
- (b) Evaporative
- (c) Vacuum
- (d) Room

**Correct Answer:** (b) Evaporative

**Solution:**

**Step 1:** Understanding zero energy cool chambers. - These chambers use the principle of evaporative cooling, where water evaporation reduces temperature.

**Step 2:** Explanation of incorrect options. - (a) Hydro: Involves liquid cooling, not evaporation. - (c) Vacuum: Used in advanced cooling methods, not traditional chambers. - (d) Room: Not a cooling mechanism.

**Step 3:** Selecting the correct option. Since zero energy cool chambers use evaporative cooling, the correct answer is (b) Evaporative.

**Quick Tip**

Evaporative cooling is an eco-friendly and cost-effective method for storing perishable goods.